MOBIHEL 2K thinner 2300



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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : MOBIHEL 2K thinner 2300

Product code : 416723

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Sub: Coatings and paints, thinners, paint removers

stance/Mixture

Recommended restrictions

on use

Reserved for industrial and professional use.

1.3 Details of the supplier of the safety data sheet

Company : Helios TBLUS d.o.o.

Količevo 65 1230 Domžale Slovenia

Telephone Company : 386 (1) 722 4383

Telefax Company : 386 (1) 722 4310

Responsible/issuing person : 386 (1) 722 4383

productsafety@helios.si

1.4 Emergency telephone number

Emergency telephone number: 911

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Flammable liquids, Category 3 H226: Flammable liquid and vapour.

Specific target organ toxicity - single exposure, Category 3, Central nervous

system

H336: May cause drowsiness or dizziness.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

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Hazard pictograms





Signal word : Warning

Hazard statements : H226 Flammable liquid and vapour.

H336 May cause drowsiness or dizziness.

Supplemental Hazard

Statements

EUH066

Repeated exposure may cause skin dryness or

cracking.

Precautionary statements : Prevention:

P210 Keep away from heat, hot surfaces, sparks, open

flames and other ignition sources. No smoking.

P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.

Response:

P303 + P361 + P353 IF ON SKIN (or hair): Take off immedi-

ately all contaminated clothing. Rinse skin with water.

P304 + P340 + P312 IF INHALED: Remove person to fresh

air and keep comfortable for breathing. Call a POISON

CENTER/ doctor if you feel unwell.

P370 + P378 In case of fire: Use dry sand, dry chemical or

alcohol-resistant foam to extinguish.

Storage:

P403 + P233 Store in a well-ventilated place. Keep container

tightly closed.

Hazardous components which must be listed on the label:

n-butyl acetate

2-ethoxy-1-methylethyl acetate

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Chemical name	CAS-No. EC-No. Index-No. Registration number	Classification	Concentration (% w/w)
n-butyl acetate	123-86-4 Flan STC 204-658-1 (Cei		>= 50 - < 70

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	607-025-00-1 01-2119485493-29	system)	
2-butoxyethyl acetate	112-07-2 203-933-3 607-038-00-2 01-2119475112-47	Acute Tox. 4; H302 Acute Tox. 4; H332 Acute Tox. 4; H312	>= 20 - < 30
2-ethoxy-1-methylethyl acetate	54839-24-6 259-370-9 603-177-00-8 01-2119475116-39	Flam. Liq. 3; H226 STOT SE 3; H336 (Central nervous system)	>= 20 - < 30

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice : Move out of dangerous area.

Show this safety data sheet to the doctor in attendance.

Do not leave the victim unattended.

If inhaled : Consult a physician after significant exposure.

If unconscious, place in recovery position and seek medical

advice.

In case of skin contact : If on skin, rinse well with water.

If on clothes, remove clothes.

In case of eye contact : Flush eyes with water as a precaution.

Remove contact lenses. Protect unharmed eye.

Keep eye wide open while rinsing.

If eye irritation persists, consult a specialist.

If swallowed : Keep respiratory tract clear.

Do not give milk or alcoholic beverages.

Never give anything by mouth to an unconscious person.

If symptoms persist, call a physician.

4.2 Most important symptoms and effects, both acute and delayed

Risks : May cause drowsiness or dizziness.

Repeated exposure may cause skin dryness or cracking.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

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SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Alcohol-resistant foam

Carbon dioxide (CO2)

Dry chemical

Unsuitable extinguishing

media

High volume water jet

5.2 Special hazards arising from the substance or mixture

Specific hazards during fire-

fighting

Do not allow run-off from fire fighting to enter drains or water

courses.

ucts

Hazardous combustion prod- : No hazardous combustion products are known

5.3 Advice for firefighters

for firefighters

Special protective equipment : In the event of fire, wear self-contained breathing apparatus.

Further information Collect contaminated fire extinguishing water separately. This

must not be discharged into drains.

Fire residues and contaminated fire extinguishing water must

be disposed of in accordance with local regulations.

For safety reasons in case of fire, cans should be stored sepa-

rately in closed containments.

Use a water spray to cool fully closed containers.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions Remove all sources of ignition.

Evacuate personnel to safe areas.

Beware of vapours accumulating to form explosive concentra-

tions. Vapours can accumulate in low areas.

6.2 Environmental precautions

Environmental precautions Prevent product from entering drains.

Prevent further leakage or spillage if safe to do so.

If the product contaminates rivers and lakes or drains inform

respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up Contain spillage, and then collect with non-combustible ab-

> sorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local

/ national regulations (see section 13).

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6.4 Reference to other sections

See sections: 7, 8, 11, 12 and 13.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling :

Avoid formation of aerosol.

Do not breathe vapours/dust. Avoid exposure - obtain special instructions before use.

For personal protection see section 8.

Smoking, eating and drinking should be prohibited in the ap-

plication area.

Take precautionary measures against static discharges. Provide sufficient air exchange and/or exhaust in work rooms. Open drum carefully as content may be under pressure. Dispose of rinse water in accordance with local and national

regulations.

Advice on protection against

fire and explosion

Do not spray on a naked flame or any incandescent material. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapours). Keep away from open flames, hot surfaces and sources of ignition.

Hygiene measures : Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers

No smoking. Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Electrical installations / working materials

must comply with the technological safety standards.

Further information on stor-

age stability

No decomposition if stored and applied as directed.

7.3 Specific end use(s)

Specific use(s) : For further information, refer to the product technical data

sheet.

Consult the technical guidelines for the use of this sub-

stance/mixture.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form	Control parameters	Basis

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		of exposure)		
n-butyl acetate	123-86-4	STEL	150 ppm	2019/1831/E
			723 mg/m3	U
		TWA	50 ppm	2019/1831/E
			241 mg/m3	U
2-butoxyethyl ace-	112-07-2	TWA	20 ppm	2000/39/EC
tate			133 mg/m3	
		STEL	50 ppm	2000/39/EC
			333 mg/m3	

Derived No Effect Level (DNEL)

according to Regulation (EC) No. 1907/2006:

Substance name	End Use	Exposure routes	Potential health effects	Value
n-butyl acetate	Workers	Inhalation	Acute systemic effects	600 mg/m3
	Workers	Inhalation	Acute local effects	600 mg/m3
	Workers	Inhalation	Long-term systemic effects	48 mg/m3
	Workers	Inhalation	Long-term local ef- fects	300 mg/m3
	Consumers	Inhalation	Acute systemic effects	300 mg/m3
	Consumers	Inhalation	Acute local effects	300 mg/m3
	Consumers	Inhalation	Long-term systemic effects	12 mg/m3
	Consumers	Inhalation	Long-term local ef- fects	35.7 mg/m3
	Consumers	Dermal	Long-term systemic effects	3.4 mg/kg bw/day
	Consumers	Dermal	Acute systemic effects	6 mg/kg bw/day
	Consumers	Oral	Long-term systemic effects	2 mg/kg bw/day
	Consumers	Oral	Acute systemic effects	2 mg/kg bw/day
	Workers	Dermal	Long-term systemic effects	7 mg/kg bw/day
	Workers	Dermal	Acute systemic ef- fects	11 mg/kg bw/day
2-butoxyethyl acetate	Workers	Inhalation	Long-term systemic effects	333 mg/m3
	Consumers	Oral	Long-term systemic effects	86 mg/kg bw/day
	Workers	Dermal	Long-term systemic effects	169 mg/kg bw/day
	Workers	Dermal	Acute systemic effects	120 mg/kg bw/day
	Consumers	Dermal	Long-term systemic effects	102 mg/kg bw/day
	Consumers	Dermal	Acute systemic effects	72 mg/kg bw/day

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		,		
	Consumers	Oral	Acute systemic ef-	36 mg/kg
	Concamore	J.a.		
			fects	bw/day

Predicted No Effect Concentration (PNEC)

according to Regulation (EC) No. 1907/2006:

Substance name	Environmental Compartment Value	
n-butyl acetate	Soil	0.0903 mg/kg dry weight (d.w.)
	Marine water	0.018 mg/l
	Fresh water	0.18 mg/l
	Marine sediment	0.0981 mg/kg dry weight (d.w.)
	Fresh water sediment	0.981 mg/kg dry weight (d.w.)
	Sewage treatment plant	35.6 mg/l
	Intermittent use/release	0.36 mg/l
2-butoxyethyl acetate	Soil	0.415 mg/kg dry weight (d.w.)
	Marine water	0.0304 mg/l
	Fresh water	0.304 mg/l
	Marine sediment	0.203 mg/kg dry weight (d.w.)
	Fresh water sediment	2.03 mg/kg dry weight (d.w.)
	Sewage treatment plant	90 mg/l
	Intermittent use/release	0.56 mg/l

8.2 Exposure controls

Personal protective equipment

Eye/face protection : Equipment should conform to EN 166

Eye wash bottle with pure water Tightly fitting safety goggles

Hand protection

Gloves : | Viton® (> 0,6 mm; < 240 min); DIN EN374 |

PE laminate (> 0,1 mm; < 240 min); DIN EN374

Remarks : Please observe the instructions regarding permeability and

breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of

cuts, abrasion, and the contact time.

Skin and body protection : Impervious clothing

Choose body protection according to the amount and concen-

tration of the dangerous substance at the work place.

Respiratory protection : Use respiratory protection unless adequate local exhaust ven-

tilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines.

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Filter type : Organic vapour type (A)

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance : liquid

Colour : in accordance with the product description

Odour : solvent-like

Odour Threshold : No data available

pH : Not applicable

Melting point/freezing point : -89.0 °C

(calculation method (principal components, lowest value))
Boiling point/boiling range : 126 °C (calculation method (principal components, lowest

value))

Flash point : 23 °C

Evaporation rate : No data available

Flammability (solid, gas) : Static-accumulating flammable liquid., Combustible Solids

Upper explosion limit / Upper

flammability limit

9.8 %(V) (calculation method (principal components, highest

value))

Lower explosion limit / Lower

flammability limit

1 %(V) (calculation method (principal components, highest

value))

Vapour pressure : < 1,100 hPa (calculation method (principal components, high-

est value)) (50 °C)

Relative vapour density : 5.5 (calculation method (principal components, highest value))

(Air = 1.0)

Relative density : 0.91 (calculation method (principal components, highest val-

ue))

Density : 0.909 g/cm3

Solubility(ies)

Water solubility : immiscible, partly soluble

Solubility in other solvents : No data available

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Partition coefficient: n-

octanol/water

: log Pow: 1.81 (calculation method (principal components,

highest value))

Auto-ignition temperature : 280 °C (calculation method (principal components, highest

value))

Decomposition temperature : No decomposition if used as directed.

Hazardous decomposition products formed under fire condi-

tions.

Viscosity

Viscosity, kinematic : < 20.5 mm2/s (40 °C)

Explosive properties : Not applicable

Oxidizing properties : Sustains combustion

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No decomposition if stored and applied as directed.

10.2 Chemical stability

No decomposition if stored and applied as directed.

10.3 Possibility of hazardous reactions

Hazardous reactions : No decomposition if stored and applied as directed.

Vapours may form explosive mixture with air.

10.4 Conditions to avoid

Conditions to avoid : Heat, flames and sparks.

10.5 Incompatible materials

Materials to avoid : Incompatible with strong acids and bases.

10.6 Hazardous decomposition products

Adequate ventilation is required.

Heating can release vapours which can be ignited.

Carbon monoxide, carbon dioxide and unburned hydrocarbons (smoke).

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SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Not classified based on available information.

Product:

Acute oral toxicity : Acute toxicity estimate: > 2,000 mg/kg

Method: Calculation method

Acute inhalation toxicity : Acute toxicity estimate: > 20 mg/l

Exposure time: 4 h
Test atmosphere: vapour
Method: Calculation method

Acute dermal toxicity : Acute toxicity estimate: > 2,000 mg/kg

Method: Calculation method

Components:

n-butyl acetate:

Acute oral toxicity : LD50 Oral (Rat): >= 10,760 mg/kg

Acute dermal toxicity : LD50 (Rabbit): >= 5,000 mg/kg

2-butoxyethyl acetate:

Acute oral toxicity : Assessment: The component/mixture is moderately toxic after

single ingestion.

LD50 Oral (Rat): >= 2,400 mg/kg

Acute inhalation toxicity : LC50 (Rat): >= 50 mg/l

Exposure time: 2 h
Test atmosphere: vapour

Acute dermal toxicity : Assessment: The component/mixture is moderately toxic after

single contact withskin.

LD50 (Rabbit): >= 1,500 mg/kg

Skin corrosion/irritation

Repeated exposure may cause skin dryness or cracking.

Serious eye damage/eye irritation

Not classified based on available information.

Respiratory or skin sensitisation

Skin sensitisation

Not classified based on available information.

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Respiratory sensitisation

Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

Reproductive toxicity

Not classified based on available information.

STOT - single exposure

May cause drowsiness or dizziness.

Components:

n-butyl acetate:

Assessment : May cause drowsiness or dizziness.

2-ethoxy-1-methylethyl acetate:

Assessment : May cause drowsiness or dizziness.

STOT - repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.

Further information

Product:

Remarks : Symptoms of overexposure may be headache, dizziness,

tiredness, nausea and vomiting.

Concentrations substantially above the TLV value may cause

narcotic effects.

Solvents may degrease the skin.

SECTION 12: Ecological information

12.1 Toxicity

Components:

n-butyl acetate:

Toxicity to algae/aquatic

plants

NOEC (Desmodesmus subspicatus (green algae)): > 200 mg/l

EC50 (Desmodesmus subspicatus (green algae)): >= 647.7

mg/l

Exposure time: 72 h

Toxicity to microorganisms : IC50 (Tetrahymena pyriformis): 356 mg/l

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Exposure time: 40 h

2-butoxyethyl acetate:

Toxicity to fish : LC50 (Fish): >= 31 mg/l

Exposure time: 96 h

Toxicity to daphnia and other :

aquatic invertebrates

LC50 (Daphnia (water flea)): >= 142.5 mg/l

Exposure time: 48 h

Toxicity to microorganisms : EC50 (Bacteria): >= 2,800 mg/l

12.2 Persistence and degradability

Components:

n-butyl acetate:

Biodegradability : Result: Biodegradable

Biodegradation: 83 % Exposure time: 28 d

Method: OECD Test Guideline 301D

Stability in water : Degradation half life: 78 d

pH: 8

Remarks: Hydrolyses slowly.

Photodegradation : Remarks: Decomposes rapidly in contact with light.

2-butoxyethyl acetate:

Biodegradability : Result: Biodegradable

12.3 Bioaccumulative potential

Components:

n-butyl acetate:

Bioaccumulation : Bioconcentration factor (BCF): 15

Remarks: Bioaccumulation is unlikely.

Partition coefficient: n-

octanol/water

: log Pow: 1.81

2-butoxyethyl acetate:

Partition coefficient: n-

octanol/water

log Pow: 1.51

2-ethoxy-1-methylethyl acetate:

Partition coefficient: n-

octanol/water

: log Pow: 0.76

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12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered

to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of

0.1% or higher.

12.6 Other adverse effects

Product:

Endocrine disrupting poten-

tial

The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at

levels of 0.1% or higher.

Additional ecological infor-

mation

: No data available

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : Do not dispose of waste into sewer.

Do not contaminate ponds, waterways or ditches with chemi-

cal or used container.

Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents.

Dispose of as unused product. Do not re-use empty containers.

Do not burn, or use a cutting torch on, the empty drum.

SECTION 14: Transport information

14.1 UN number

ADN : UN 3272
ADR : UN 3272
RID : UN 3272
IMDG : UN 3272
IATA : UN 3272

14.2 UN proper shipping name

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ADN : ESTERS, N.O.S.

(BUTYL ACETATES, 2-ethoxy-1-methylethyl acetate)

ADR : ESTERS, N.O.S.

(BUTYL ACETATES, 2-ethoxy-1-methylethyl acetate)

RID : ESTERS, N.O.S.

(BUTYL ACETATES, 2-ethoxy-1-methylethyl acetate)

IMDG : ESTERS, N.O.S.

(BUTYL ACETATES, 2-ethoxy-1-methylethyl acetate)

IATA : Esters, n.o.s.

(BUTYL ACETATES, 2-ethoxy-1-methylethyl acetate)

14.3 Transport hazard class(es)

ADN : 3
ADR : 3
RID : 3
IMDG : 3
IATA : 3

14.4 Packing group

ADN

Packing group : III
Classification Code : F1
Hazard Identification Number : 30
Labels : 3

ADR

Packing group : III
Classification Code : F1
Hazard Identification Number : 30
Labels : 3
Tunnel restriction code : (D/E)

RID

Packing group : III
Classification Code : F1
Hazard Identification Number : 30
Labels : 3

IMDG

Packing group : III
Labels : 3
EmS Code : F-E, S-D

IATA (Cargo)

Packing instruction (cargo : 366

aircraft)

Packing instruction (LQ) : Y344
Packing group : III

Labels : Flammable Liquids

IATA (Passenger)

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Packing instruction (passen: 355

ger aircraft)

Packing instruction (LQ) : Y344
Packing group : III

Labels : Flammable Liquids

14.5 Environmental hazards

ADN

Environmentally hazardous : no

ADR

Environmentally hazardous : no

RID

Environmentally hazardous : no

IMDG

Marine pollutant : no

14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

14.7 Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

15.2 Chemical safety assessment

A Chemical Safety Assessment is not required for this substance.

SECTION 16: Other information

Full text of H-Statements

H226 : Flammable liquid and vapour.

H302 : Harmful if swallowed.

H312 : Harmful in contact with skin.

H332 : Harmful if inhaled.

H336 : May cause drowsiness or dizziness.

Full text of other abbreviations

Acute Tox. : Acute toxicity
Flam. Liq. : Flammable liquids

STOT SE : Specific target organ toxicity - single exposure

2000/39/EC : Europe. Commission Directive 2000/39/EC establishing a first

list of indicative occupational exposure limit values

2019/1831/EU : Europe. Commission Directive 2019/1831/EU establishing a

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fifth list of indicative occupational exposure limit values

2000/39/EC / TWA : Limit Value - eight hours 2000/39/EC / STEL : Short term exposure limit 2019/1831/EU / TWA : Limit Value - eight hours 2019/1831/EU / STEL : Short term exposure limit

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways: ADR - Agreement concerning the International Carriage of Dangerous Goods by Road; AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECHA -European Chemicals Agency; EC-Number - European Community number; ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships: n.o.s. - Not Otherwise Specified: NO(A)EC - No Observed (Adverse) Effect Concentration: NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; SVHC - Substance of very high concern; TCSI - Taiwan Chemical Substance Inventory; TECI -Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Further information

Classification of the mixture: Classification procedure:

Flam. Liq. 3 H226 Based on product data or assessment

STOT SE 3 H336 Calculation method

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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