

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by
UK REACH Regulations SI 2019/758



MOBIHEL 2K HS HARDENER 4300

Version	Revision Date:	SDS Number:	Date of last issue: 23.11.2021
2.0	26.07.2023	MAT000477749 GB/EN	Date of first issue: 23.11.2021

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : MOBIHEL 2K HS HARDENER 4300

Product code : 47774903

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Sub-
stance/Mixture : Coatings and paints, thinners, paint removers

Recommended restrictions
on use : Reserved for industrial and professional use.

1.3 Details of the supplier of the safety data sheet

Company : KANSAI HELIOS Slovenija d.o.o.
Količevo 65
1230 Domžale
Slovenia

Telephone Company : 386 (1) 722 4383

Telefax Company : 386 (1) 722 4310

Responsible/issuing person : 386 (1) 722 4383
productsafety@kansai-helios.si

1.4 Emergency telephone number

Call 999 (or 112) for emergency medical attention

professionals only: National Poison Information Service (NPIS) 24h national number 0844 892
0111

consumer: National Health Service (NHS) 24h national number, England & Scotland 111

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

**Classification (REGULATION (EC) No 1272/2008) as amended by GB-CLP Regulation, UK
SI 2019/720, and UK SI 2020/1567)**

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758





MOBIHEL 2K HS HARDENER 4300

Version 2.0 Revision Date: 26.07.2023 SDS Number: MAT000477749 GB/EN Date of last issue: 23.11.2021 Date of first issue: 23.11.2021

Flammable liquids, Category 3	H226: Flammable liquid and vapour.
Acute toxicity, Category 4	H332: Harmful if inhaled.
Skin sensitisation, Category 1	H317: May cause an allergic skin reaction.
Specific target organ toxicity - single exposure, Category 3, Respiratory system	H335: May cause respiratory irritation.
Long-term (chronic) aquatic hazard, Category 3	H412: Harmful to aquatic life with long lasting effects.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008) as amended by GB-CLP Regulation, UK SI 2019/720, and UK SI 2020/1567)

Hazard pictograms	:  
Signal word	: Warning
Hazard statements	: H226 Flammable liquid and vapour. H317 May cause an allergic skin reaction. H332 Harmful if inhaled. H335 May cause respiratory irritation. H412 Harmful to aquatic life with long lasting effects.
Precautionary statements	: Prevention: P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. P261 Avoid breathing mist or vapours. P273 Avoid release to the environment. P280 Wear protective gloves/ protective clothing/ eye protection/ face protection/ hearing protection. Response: P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

Hazardous components which must be listed on the label:

Hexamethylene-di-isocyanate, polymer
2-butoxyethyl acetate
Hydrocarbons, C9 aromatics
hexamethylene-di-isocyanate

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by
UK REACH Regulations SI 2019/758



MOBIHEL 2K HS HARDENER 4300

Version
2.0

Revision Date:
26.07.2023

SDS Number:
MAT000477749
GB/EN

Date of last issue: 23.11.2021
Date of first issue: 23.11.2021

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Chemical name	CAS-No. EC-No. Index-No. Registration number	Classification	Concentration (% w/w)
Hexamethylene diisocyanate, oligomers	28182-81-2 500-060-2 01-2119485796-17	Acute Tox. 4; H332 Skin Sens. 1; H317 STOT SE 3; H335 (Respiratory system)	>= 50 - < 70
2-butoxyethyl acetate	112-07-2 203-933-3 607-038-00-2 01-2119475112-47	Acute Tox. 4; H302 Acute Tox. 4; H332 Acute Tox. 4; H312	>= 10 - < 20
n-butyl acetate	123-86-4 204-658-1 607-025-00-1 01-2119485493-29	Flam. Liq. 3; H226 STOT SE 3; H336 (Central nervous system)	>= 10 - < 20
Hydrocarbons, C9 aromatics	128601-23-0 918-668-5 01-2119455851-35	Flam. Liq. 3; H226 STOT SE 3; H336 (Central nervous system) STOT SE 3; H335 (Respiratory system) Asp. Tox. 1; H304 Aquatic Chronic 2; H411	>= 2,5 - < 10
solvent naphtha (petroleum), light aromatic	64742-95-6 265-199-0 649-356-00-4 01-2119455851-35	Flam. Liq. 3; H226 STOT SE 3; H336 (Central nervous system) STOT SE 3; H335 (Respiratory system) Asp. Tox. 1; H304 Aquatic Chronic 2; H411	>= 2,5 - < 10
hexamethylene diisocyanate	822-06-0 212-485-8 615-011-00-1 01-2119457571-37	Acute Tox. 4; H302 Acute Tox. 2; H330 Skin Irrit. 2; H315 Eye Irrit. 2; H319 Resp. Sens. 1; H334 Skin Sens. 1; H317	< 0,1

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by
UK REACH Regulations SI 2019/758



MOBIHEL 2K HS HARDENER 4300

Version 2.0 Revision Date: 26.07.2023 SDS Number: MAT000477749 GB/EN Date of last issue: 23.11.2021
Date of first issue: 23.11.2021

		STOT SE 3; H335 (Respiratory system)	
		specific concentration limit Resp. Sens. 1; H334 ≥ 0,5 % Skin Sens. 1; H317 ≥ 0,5 %	
Substances with a workplace exposure limit :			
ethyl 3-ethoxypropionate	763-69-9 212-112-9 01-2119463267-34	Flam. Liq. 3; H226	≥ 10 - < 20

SECTION 4: First aid measures

4.1 Description of first aid measures

- General advice : Move out of dangerous area.
Show this safety data sheet to the doctor in attendance.
Do not leave the victim unattended.
- If inhaled : If unconscious, place in recovery position and seek medical advice.
If symptoms persist, call a physician.
- In case of skin contact : If on skin, rinse well with water.
If on clothes, remove clothes.
- In case of eye contact : Flush eyes with water as a precaution.
Remove contact lenses.
Protect unharmed eye.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.
- If swallowed : Keep respiratory tract clear.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.

4.2 Most important symptoms and effects, both acute and delayed

- Risks : May cause an allergic skin reaction.
Harmful if inhaled.
May cause respiratory irritation.

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by
UK REACH Regulations SI 2019/758



MOBIHEL 2K HS HARDENER 4300

Version	Revision Date:	SDS Number:	Date of last issue: 23.11.2021
2.0	26.07.2023	MAT000477749 GB/EN	Date of first issue: 23.11.2021

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Alcohol-resistant foam
Carbon dioxide (CO₂)
Dry chemical

Unsuitable extinguishing media : High volume water jet

5.2 Special hazards arising from the substance or mixture

Specific hazards during fire-fighting : Do not allow run-off from fire fighting to enter drains or water courses.

Hazardous combustion products : No hazardous combustion products are known

5.3 Advice for firefighters

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
For safety reasons in case of fire, cans should be stored separately in closed containments.
Use a water spray to cool fully closed containers.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.
Remove all sources of ignition.
Evacuate personnel to safe areas.
Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas.

6.2 Environmental precautions

Environmental precautions : Prevent product from entering drains.
Prevent further leakage or spillage if safe to do so.
If the product contaminates rivers and lakes or drains inform respective authorities.

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



MOBIHEL 2K HS HARDENER 4300

Version	Revision Date:	SDS Number:	Date of last issue: 23.11.2021
2.0	26.07.2023	MAT000477749 GB/EN	Date of first issue: 23.11.2021

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

6.4 Reference to other sections

See sections: 7, 8, 11, 12 and 13.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : Avoid formation of aerosol.
Do not breathe vapours/dust.
Avoid exposure - obtain special instructions before use.
Avoid contact with skin and eyes.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
Take precautionary measures against static discharges.
Provide sufficient air exchange and/or exhaust in work rooms.
Open drum carefully as content may be under pressure.
Dispose of rinse water in accordance with local and national regulations.
Persons susceptible to skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.

Advice on protection against fire and explosion : Do not spray on a naked flame or any incandescent material.
Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapours). Keep away from open flames, hot surfaces and sources of ignition.

Hygiene measures : Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : No smoking. Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Electrical installations / working materials must comply with the technological safety standards.

Further information on storage stability : No decomposition if stored and applied as directed.

7.3 Specific end use(s)

Specific use(s) : For further information, refer to the product technical data sheet.

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by
UK REACH Regulations SI 2019/758



MOBIHEL 2K HS HARDENER 4300

Version
2.0

Revision Date:
26.07.2023

SDS Number:
MAT000477749
GB/EN

Date of last issue: 23.11.2021
Date of first issue: 23.11.2021

Consult the technical guidelines for the use of this substance/mixture.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters	Basis	
Hexamethylene-diisocyanate, polymer	28182-81-2	TWA	0,02 mg/m ³ (NCO)	GB EH40	
		Further information: Capable of causing occupational asthma.			
		STEL	0,07 mg/m ³ (NCO)	GB EH40	
		Further information: Capable of causing occupational asthma.			
2-butoxyethyl acetate	112-07-2	TWA	20 ppm 133 mg/m ³	GB EH40	
		Further information: Can be absorbed through the skin. The assigned substances are those for which there are concerns that dermal absorption will lead to systemic toxicity.			
		STEL	50 ppm 332 mg/m ³	GB EH40	
		Further information: Can be absorbed through the skin. The assigned substances are those for which there are concerns that dermal absorption will lead to systemic toxicity.			
		TWA	20 ppm 133 mg/m ³	2000/39/EC	
		Further information: Identifies the possibility of significant uptake through the skin, Indicative			
		STEL	50 ppm 333 mg/m ³	2000/39/EC	
		Further information: Identifies the possibility of significant uptake through the skin, Indicative			
n-butyl acetate	123-86-4	TWA	150 ppm 724 mg/m ³	GB EH40	
		STEL	200 ppm 966 mg/m ³	GB EH40	
		STEL	150 ppm 723 mg/m ³	2019/1831/E U	
		Further information: Indicative			
		TWA	50 ppm 241 mg/m ³	2019/1831/E U	
		Further information: Indicative			
hexamethylene-diisocyanate	822-06-0	TWA	0,02 mg/m ³ (NCO)	GB EH40	
		Further information: Capable of causing occupational asthma.			
		STEL	0,07 mg/m ³	GB EH40	

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by
UK REACH Regulations SI 2019/758



MOBIHEL 2K HS HARDENER 4300

Version
2.0

Revision Date:
26.07.2023

SDS Number:
MAT000477749
GB/EN

Date of last issue: 23.11.2021
Date of first issue: 23.11.2021

		(NCO)	
Further information: Capable of causing occupational asthma.			

Biological occupational exposure limits

Substance name	CAS-No.	Control parameters	Sampling time	Basis
Hexamethylene-di-isocyanate, polymer	28182-81-2	isocyanate-derived diamine (Isocyanates): 1 µmol/mol creatinine (Urine)	At the end of the period of exposure	GB EH40 BAT
hexamethylene-di-isocyanate	822-06-0	isocyanate-derived diamine (Isocyanates): 1 µmol/mol creatinine (Urine)	At the end of the period of exposure	GB EH40 BAT

Derived No Effect Level (DNEL):

Substance name	End Use	Exposure routes	Potential health effects	Value
Hexamethylene-di-isocyanate, polymer	Workers	Inhalation	Long-term local effects	0,5 mg/m ³
	Workers	Inhalation	Long-term systemic effects	1 mg/m ³
2-butoxyethyl acetate	Workers	Inhalation	Long-term systemic effects	333 mg/m ³
	Consumers	Oral	Long-term systemic effects	86 mg/kg bw/day
	Workers	Dermal	Long-term systemic effects	169 mg/kg bw/day
	Workers	Dermal	Acute systemic effects	120 mg/kg bw/day
	Consumers	Dermal	Long-term systemic effects	102 mg/kg bw/day
	Consumers	Dermal	Acute systemic effects	72 mg/kg bw/day
ethyl 3-ethoxypropionate	Workers	Inhalation	Long-term systemic effects	610 mg/m ³
	Workers	Inhalation	Long-term local effects	610 mg/m ³
	Consumers	Inhalation	Long-term systemic effects	72,6 mg/m ³
	Consumers	Inhalation	Long-term local effects	72,6 mg/m ³
	Workers	Dermal	Long-term local effects	102 mg/cm ²
	Workers	Dermal	Long-term systemic effects	102 mg/kg bw/day
	Consumers	Dermal	Long-term systemic effects	24,2 mg/kg bw/day

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by
UK REACH Regulations SI 2019/758



MOBIHEL 2K HS HARDENER 4300

Version
2.0

Revision Date:
26.07.2023

SDS Number:
MAT000477749
GB/EN

Date of last issue: 23.11.2021
Date of first issue: 23.11.2021

	Consumers	Oral	Long-term systemic effects	1,2 mg/kg bw/day
n-butyl acetate	Workers	Inhalation	Acute systemic effects	600 mg/m ³
	Workers	Inhalation	Acute local effects	600 mg/m ³
	Workers	Inhalation	Long-term systemic effects	48 mg/m ³
	Workers	Inhalation	Long-term local effects	300 mg/m ³
	Consumers	Inhalation	Acute systemic effects	300 mg/m ³
	Consumers	Inhalation	Acute local effects	300 mg/m ³
	Consumers	Inhalation	Long-term systemic effects	12 mg/m ³
	Consumers	Inhalation	Long-term local effects	35,7 mg/m ³
	Consumers	Dermal	Long-term systemic effects	3,4 mg/kg bw/day
	Consumers	Dermal	Acute systemic effects	6 mg/kg bw/day
	Consumers	Oral	Long-term systemic effects	2 mg/kg bw/day
	Consumers	Oral	Acute systemic effects	2 mg/kg bw/day
	Workers	Dermal	Long-term systemic effects	7 mg/kg bw/day
	Workers	Dermal	Acute systemic effects	11 mg/kg bw/day
Hydrocarbons, C9 aromatics	Workers	Inhalation	Long-term systemic effects	150 mg/m ³
	Workers	Oral	Long-term systemic effects	150 mg/m ³
	Consumers	Inhalation	Long-term exposure	32 mg/m ³
	Workers	Dermal	Long-term systemic effects	25 mg/kg bw/day
	Consumers	Dermal	Long-term systemic effects	11 mg/kg bw/day
Solvent naphtha (petroleum), light arom.; Low boiling point naphtha -unspecified	Workers	Inhalation	Long-term systemic effects	150 mg/m ³
	Consumers	Inhalation	Long-term systemic effects	32 mg/m ³
	Consumers	Dermal	Long-term systemic effects	11 mg/kg bw/day
	Workers	Dermal	Long-term systemic effects	25 mg/kg bw/day
	Consumers	Oral	Long-term systemic effects	11 mg/kg bw/day
hexamethylene-diisocyanate	Workers	Inhalation	Long-term systemic effects	0,035 mg/m ³

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by
UK REACH Regulations SI 2019/758



MOBIHEL 2K HS HARDENER 4300

Version
2.0

Revision Date:
26.07.2023

SDS Number:
MAT000477749
GB/EN

Date of last issue: 23.11.2021
Date of first issue: 23.11.2021

	Workers	Inhalation	Acute systemic effects	0,07 mg/m ³
	Workers	Inhalation	Long-term local effects	0,035 mg/m ³
	Workers	Inhalation	Acute local effects	0,07 mg/m ³

Predicted No Effect Concentration (PNEC):

Substance name	Environmental Compartment	Value
Hexamethylene-di-isocyanate, polymer	Soil	505 mg/kg dry weight (d.w.)
	Marine water	0,01 mg/l
	Fresh water	0,1 mg/l
	Marine sediment	253 mg/kg dry weight (d.w.)
	Fresh water sediment	2530 mg/kg dry weight (d.w.)
	Sewage treatment plant	100 mg/l
2-butoxyethyl acetate	Intermittent use/release	1 mg/l
	Soil	0,415 mg/kg dry weight (d.w.)
	Marine water	0,0304 mg/l
	Fresh water	0,304 mg/l
	Marine sediment	0,203 mg/kg dry weight (d.w.)
	Fresh water sediment	2,03 mg/kg dry weight (d.w.)
ethyl 3-ethoxypropionate	Sewage treatment plant	90 mg/l
	Intermittent use/release	0,56 mg/l
	Soil	0,048 mg/kg dry weight (d.w.)
	Marine water	0,00609 mg/l
	Fresh water	0,0609 mg/l
	Marine sediment	0,0419 mg/kg dry weight (d.w.)
n-butyl acetate	Fresh water sediment	0,419 mg/kg dry weight (d.w.)
	Sewage treatment plant	50 mg/l
	Intermittent use/release	0,609 mg/l
	Soil	0,0903 mg/kg dry weight (d.w.)
	Marine water	0,018 mg/l
	Fresh water	0,18 mg/l
hexamethylene-di-isocyanate	Marine sediment	0,0981 mg/kg dry weight (d.w.)
	Fresh water sediment	0,981 mg/kg dry weight (d.w.)
	Sewage treatment plant	35,6 mg/l
	Intermittent use/release	0,36 mg/l
	Soil	0,0026 mg/kg dry weight (d.w.)
	Marine water	0,00774 mg/l

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by
UK REACH Regulations SI 2019/758



MOBIHEL 2K HS HARDENER 4300

Version 2.0 Revision Date: 26.07.2023 SDS Number: MAT000477749 GB/EN Date of last issue: 23.11.2021
Date of first issue: 23.11.2021

	Fresh water	0,0774 mg/l
	Marine sediment	0,001344 mg/kg dry weight (d.w.)
	Fresh water sediment	0,01334 mg/kg dry weight (d.w.)
	Sewage treatment plant	8,42 mg/l
	Intermittent use/release	0,774 mg/l

8.2 Exposure controls

Personal protective equipment

- Eye/face protection : Equipment should conform to EN 166
Eye wash bottle with pure water
Tightly fitting safety goggles
- Hand protection
- Gloves : Viton® (> 0,6 mm; < 240 min); DIN EN374 |
PE laminate (> 0,1 mm; < 240 min); DIN EN374 |
- Remarks : The suitability for a specific workplace should be discussed
with the producers of the protective gloves.
Please observe the instructions regarding permeability and
breakthrough time which are provided by the supplier of the
gloves. Also take into consideration the specific local condi-
tions under which the product is used, such as the danger of
cuts, abrasion, and the contact time.
- Skin and body protection : Impervious clothing
Choose body protection according to the amount and concen-
tration of the dangerous substance at the work place.
- Respiratory protection : Use respiratory protection unless adequate local exhaust ven-
tilation is provided or exposure assessment demonstrates that
exposures are within recommended exposure guidelines.
Equipment should conform to EN 14387
- Filter type : Organic vapour type (A)

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

- Appearance : liquid
Colour : in accordance with the product description
Odour : solvent-like
Odour Threshold : No data available
- pH : Not applicable
- Melting point/freezing point : -78,0 °C
(calculation method (principal components, lowest value))
- Boiling point/boiling range : 126 °C (calculation method (principal components, lowest
value))
- Flash point : 50 °C

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by
UK REACH Regulations SI 2019/758



MOBIHEL 2K HS HARDENER 4300

Version	Revision Date:	SDS Number:	Date of last issue: 23.11.2021
2.0	26.07.2023	MAT000477749 GB/EN	Date of first issue: 23.11.2021

Flammability (solid, gas)	:	Static-accumulating flammable liquid., Combustible Solids
Upper explosion limit / Upper flammability limit	:	10,1 %(V) (calculation method (principal components, highest value))
Lower explosion limit / Lower flammability limit	:	1,2 %(V) (calculation method (principal components, highest value))
Relative vapour density	:	No data available
Relative density	:	No data available
Density	:	1,04 g/cm ³
Solubility(ies)		
Water solubility	:	immiscible, partly soluble
Solubility in other solvents	:	Description: miscible with most organic solvents
Partition coefficient: n-octanol/water	:	log Pow: 1,81 (calculation method (principal components, highest value))
Auto-ignition temperature	:	280 °C (calculation method (principal components, highest value))
Decomposition temperature	:	No decomposition if stored and applied as directed. Hazardous decomposition products formed under fire conditions.
Viscosity		
Viscosity, kinematic	:	> 20,5 mm ² /s (40 °C)
Explosive properties	:	Not applicable
Oxidizing properties	:	Sustains combustion

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No decomposition if stored and applied as directed.

10.2 Chemical stability

No decomposition if stored and applied as directed.

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by
UK REACH Regulations SI 2019/758



MOBIHEL 2K HS HARDENER 4300

Version	Revision Date:	SDS Number:	Date of last issue: 23.11.2021
2.0	26.07.2023	MAT000477749 GB/EN	Date of first issue: 23.11.2021

10.3 Possibility of hazardous reactions

Hazardous reactions : No decomposition if stored and applied as directed.
Vapours may form explosive mixture with air.

10.4 Conditions to avoid

Conditions to avoid : Heat, flames and sparks.

10.5 Incompatible materials

Materials to avoid : Incompatible with strong acids and bases.

10.6 Hazardous decomposition products

Adequate ventilation is required.
Heating can release vapours which can be ignited.
Carbon monoxide, carbon dioxide and unburned hydrocarbons (smoke).

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Harmful if inhaled.

Product:

Acute oral toxicity : Acute toxicity estimate: > 2.000 mg/kg
Method: Calculation method

Acute inhalation toxicity : Acute toxicity estimate: 15,35 mg/l
Exposure time: 4 h
Test atmosphere: vapour
Method: Calculation method

Acute dermal toxicity : Acute toxicity estimate: > 2.000 mg/kg
Method: Calculation method

Components:

Hexamethylene-di-isocyanate, polymer:

Acute inhalation toxicity : Assessment: The component/mixture is moderately toxic after short term inhalation.

2-butoxyethyl acetate:

Acute oral toxicity : Assessment: The component/mixture is moderately toxic after single ingestion.

LD50 Oral (Rat): >= 2.400 mg/kg

Acute inhalation toxicity : LC50 (Rat): >= 50 mg/l

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



MOBIHEL 2K HS HARDENER 4300

Version	Revision Date:	SDS Number:	Date of last issue: 23.11.2021
2.0	26.07.2023	MAT000477749 GB/EN	Date of first issue: 23.11.2021

Exposure time: 2 h
Test atmosphere: vapour

Acute dermal toxicity : Assessment: The component/mixture is moderately toxic after single contact with skin.

LD50 (Rabbit): ≥ 1.500 mg/kg

n-butyl acetate:

Acute oral toxicity : LD50 Oral (Rat): ≥ 10.760 mg/kg

Acute dermal toxicity : LD50 (Rabbit): ≥ 5.000 mg/kg

Hydrocarbons, C9 aromatics:

Acute dermal toxicity : LD50 (Rabbit): > 3.160 mg/kg

Solvent naphtha (petroleum), light arom.; Low boiling point naphtha -unspecified:

Acute oral toxicity : LD50 Oral (Rat): > 2.000 mg/kg

Acute inhalation toxicity : LC50 (Rat): > 5 mg/l
Test atmosphere: vapour

Acute dermal toxicity : LD50 (Rabbit): > 2.000 mg/kg

hexamethylene-di-isocyanate:

Acute oral toxicity : Assessment: The component/mixture is moderately toxic after single ingestion.

Acute inhalation toxicity : Assessment: The component/mixture is highly toxic after short term inhalation.

Skin corrosion/irritation

Not classified based on available information.

Product:

Remarks : May cause skin irritation and/or dermatitis.

Serious eye damage/eye irritation

Not classified based on available information.

Product:

Remarks : Vapours may cause irritation to the eyes, respiratory system and the skin.

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by
UK REACH Regulations SI 2019/758



MOBIHEL 2K HS HARDENER 4300

Version
2.0

Revision Date:
26.07.2023

SDS Number:
MAT000477749
GB/EN

Date of last issue: 23.11.2021
Date of first issue: 23.11.2021

Respiratory or skin sensitisation

Skin sensitisation

May cause an allergic skin reaction.

Respiratory sensitisation

Not classified based on available information.

Product:

Remarks : Causes sensitisation.

Components:

Hexamethylene-di-isocyanate, polymer:

Result : Probability or evidence of skin sensitisation in humans

Germ cell mutagenicity

Not classified based on available information.

Components:

Solvent naphtha (petroleum), light arom.; Low boiling point naphtha -unspecified:

Germ cell mutagenicity- Assessment : Classified based on benzene content < 0.1% (Regulation (EC) 1272/2008, Annex VI, Part 3, Note P)

Carcinogenicity

Not classified based on available information.

Components:

Solvent naphtha (petroleum), light arom.; Low boiling point naphtha -unspecified:

Carcinogenicity - Assessment : Classified based on benzene content < 0.1% (Regulation (EC) 1272/2008, Annex VI, Part 3, Note P)

Reproductive toxicity

Not classified based on available information.

STOT - single exposure

May cause respiratory irritation.

Components:

Hexamethylene-di-isocyanate, polymer:

Assessment : May cause respiratory irritation.

n-butyl acetate:

Assessment : May cause drowsiness or dizziness.

Hydrocarbons, C9 aromatics:

Assessment : May cause drowsiness or dizziness.

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by
UK REACH Regulations SI 2019/758



MOBIHEL 2K HS HARDENER 4300

Version	Revision Date:	SDS Number:	Date of last issue: 23.11.2021
2.0	26.07.2023	MAT000477749 GB/EN	Date of first issue: 23.11.2021

Assessment : May cause respiratory irritation.

Solvent naphtha (petroleum), light arom.; Low boiling point naphtha -unspecified:

Assessment : May cause drowsiness or dizziness.

Assessment : May cause respiratory irritation.

STOT - repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.

Components:

Hydrocarbons, C9 aromatics:

May be fatal if swallowed and enters airways.

Solvent naphtha (petroleum), light arom.; Low boiling point naphtha -unspecified:

May be fatal if swallowed and enters airways.

Further information

Product:

Remarks : Solvents may degrease the skin.

SECTION 12: Ecological information

12.1 Toxicity

Components:

2-butoxyethyl acetate:

Toxicity to fish : LC50 (Fish): ≥ 31 mg/l
Exposure time: 96 h

Toxicity to daphnia and other : LC50 (Daphnia (water flea)): $\geq 142,5$ mg/l
aquatic invertebrates Exposure time: 48 h

Toxicity to microorganisms : EC50 (Bacteria): ≥ 2.800 mg/l

n-butyl acetate:

Toxicity to algae/aquatic : NOEC (Desmodesmus subspicatus (green algae)): > 200 mg/l
plants
EC50 (Desmodesmus subspicatus (green algae)): $\geq 647,7$
mg/l
Exposure time: 72 h

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by
UK REACH Regulations SI 2019/758



MOBIHEL 2K HS HARDENER 4300

Version	Revision Date:	SDS Number:	Date of last issue:
2.0	26.07.2023	MAT000477749	23.11.2021
		GB/EN	Date of first issue: 23.11.2021

Toxicity to microorganisms : IC50 (Tetrahymena pyriformis): 356 mg/l
Exposure time: 40 h

Hydrocarbons, C9 aromatics:

Toxicity to fish : LC50 (Fish): $\geq 9,2$ mg/l
Exposure time: 96 h

Toxicity to daphnia and other : EC50 (Daphnia (water flea)): $\geq 3,2$ mg/l
aquatic invertebrates Exposure time: 48 h

Ecotoxicology Assessment

Chronic aquatic toxicity : Toxic to aquatic life with long lasting effects.

Solvent naphtha (petroleum), light arom.; Low boiling point naphtha -unspecified:

Toxicity to fish : LC50 (Fish): $> 1 - 10$ mg/l

Toxicity to daphnia and other : LC50 (Daphnia (water flea)): $> 1 - 10$ mg/l
aquatic invertebrates

Toxicity to microorganisms : EC50 (Bacteria): $> 1 - 10$ mg/l

Ecotoxicology Assessment

Chronic aquatic toxicity : Toxic to aquatic life with long lasting effects.

12.2 Persistence and degradability

Components:

2-butoxyethyl acetate:

Biodegradability : Result: Biodegradable

n-butyl acetate:

Biodegradability : Result: Biodegradable
Biodegradation: 83 %
Exposure time: 28 d
Method: OECD Test Guideline 301D

Stability in water : Degradation half life: 78 d
pH: 8
Remarks: Hydrolyses slowly.

Photodegradation : Remarks: Decomposes rapidly in contact with light.

12.3 Bioaccumulative potential

Components:

2-butoxyethyl acetate:

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by
UK REACH Regulations SI 2019/758



MOBIHEL 2K HS HARDENER 4300

Version	Revision Date:	SDS Number:	Date of last issue: 23.11.2021
2.0	26.07.2023	MAT000477749 GB/EN	Date of first issue: 23.11.2021

Partition coefficient: n-octanol/water : log Pow: 1,51

n-butyl acetate:

Bioaccumulation : Bioconcentration factor (BCF): 15
Remarks: Bioaccumulation is unlikely.

Partition coefficient: n-octanol/water : log Pow: 1,81

Hydrocarbons, C9 aromatics:

Partition coefficient: n-octanol/water : log Pow: < 4

ethyl 3-ethoxypropionate:

Partition coefficient: n-octanol/water : log Pow: 1,35

12.4 Mobility in soil

Components:

Hydrocarbons, C9 aromatics:

Mobility : Medium: Air
Content: 92,9 %

: Medium: Water
Content: 3,5 %

: Medium: Soil
Content: 1,9 %

: Medium: Sediment
Content: 1,8 %

Distribution among environmental compartments : Koc: 1,71 - 14,70
Remarks: Mobile in soils

Remarks: The product is insoluble and floats on water.

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

12.6 Other adverse effects

Product:

Endocrine disrupting poten- : The substance/mixture does not contain components consid-

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



MOBIHEL 2K HS HARDENER 4300

Version	Revision Date:	SDS Number:	Date of last issue: 23.11.2021
2.0	26.07.2023	MAT000477749 GB/EN	Date of first issue: 23.11.2021

tial
ered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Harmful to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : The product should not be allowed to enter drains, water courses or the soil.
Do not contaminate ponds, waterways or ditches with chemical or used container.
Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers.
Do not burn, or use a cutting torch on, the empty drum.

SECTION 14: Transport information

14.1 UN number

ADN : UN 1263
ADR : UN 1263
RID : UN 1263
IMDG : UN 1263
IATA : UN 1263

14.2 UN proper shipping name

ADN : PAINT
ADR : PAINT
RID : PAINT
IMDG : PAINT
IATA : Paint

14.3 Transport hazard class(es)

ADN : 3
ADR : 3

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by
UK REACH Regulations SI 2019/758



MOBIHEL 2K HS HARDENER 4300

Version	Revision Date:	SDS Number:	Date of last issue: 23.11.2021
2.0	26.07.2023	MAT000477749 GB/EN	Date of first issue: 23.11.2021

RID : 3
IMDG : 3
IATA : 3

14.4 Packing group

ADN

Packing group : III
Classification Code : F1
Hazard Identification Number : 30
Labels : 3

ADR

Packing group : III
Classification Code : F1
Hazard Identification Number : 30
Labels : 3
Tunnel restriction code : (D/E)

RID

Packing group : III
Classification Code : F1
Hazard Identification Number : 30
Labels : 3

IMDG

Packing group : III
Labels : 3
EmS Code : F-E, S-E

IATA (Cargo)

Packing instruction (cargo aircraft) : 366
Packing instruction (LQ) : Y344
Packing group : III
Labels : Flammable Liquids

IATA (Passenger)

Packing instruction (passenger aircraft) : 355
Packing instruction (LQ) : Y344
Packing group : III
Labels : Flammable Liquids

14.5 Environmental hazards

ADN

Environmentally hazardous : no

ADR

Environmentally hazardous : no

RID

Environmentally hazardous : no

IMDG

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



MOBIHEL 2K HS HARDENER 4300

Version	Revision Date:	SDS Number:	Date of last issue: 23.11.2021
2.0	26.07.2023	MAT000477749 GB/EN	Date of first issue: 23.11.2021

Marine pollutant : no

14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

14.7 Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Relevant EU provisions transposed through retained EU law

UK REACH List of restrictions (Annex 17)	:	Conditions of restriction for the following entries should be considered: Number on list 3
UK REACH Candidate list of substances of very high concern (SVHC) for Authorisation	:	Not applicable
The Persistent Organic Pollutants Regulations (retained Regulation (EU) 2019/1021 as amended for Great Britain)	:	Not applicable
Regulation (EC) No 1005/2009 on substances that deplete the ozone layer	:	Not applicable
UK REACH List of substances subject to authorisation (Annex XIV)	:	Not applicable
GB Export and import of hazardous chemicals - Prior Informed Consent (PIC) Regulation	:	Not applicable
Control of Major Accident Hazards Regulations 2015 (COMAH)	P5c	FLAMMABLE LIQUIDS
	34	Petroleum products: (a) gasolines and naphthas, (b) kerosenes (including jet fuels), (c) gas oils (including diesel fuels, home heating oils and gas oil blending streams),(d) heavy fuel oils (e) alternative fuels serving the same purposes and with similar properties as regards flammability and environmental hazards as the products referred to in points (a) to (d)
Volatile organic compounds	:	Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control) Volatile organic compounds (VOC) content: 46,15 %

Other regulations:

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by
UK REACH Regulations SI 2019/758



MOBIHEL 2K HS HARDENER 4300

Version	Revision Date:	SDS Number:	Date of last issue: 23.11.2021
2.0	26.07.2023	MAT000477749	Date of first issue: 23.11.2021
		GB/EN	

Take note of The Management of Health and Safety at Work Regulations 1999 (requirements relating to new and expectant mothers at work contained in Regulation 16 to 18) and of the Pregnant Workers Directive 92/85/EEC.

Take note of The Management of Health and Safety at Work Regulations 1999 (requirements relating to protection of young people at work contained in Regulation 19) and of Directive 94/33/EC on the protection of young people at work.

15.2 Chemical safety assessment

A Chemical Safety Assessment is not required for this substance.

SECTION 16: Other information

Full text of H-Statements

H226	: Flammable liquid and vapour.
H302	: Harmful if swallowed.
H304	: May be fatal if swallowed and enters airways.
H312	: Harmful in contact with skin.
H315	: Causes skin irritation.
H317	: May cause an allergic skin reaction.
H319	: Causes serious eye irritation.
H330	: Fatal if inhaled.
H332	: Harmful if inhaled.
H334	: May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335	: May cause respiratory irritation.
H336	: May cause drowsiness or dizziness.
H411	: Toxic to aquatic life with long lasting effects.

Full text of other abbreviations

Acute Tox.	: Acute toxicity
Aquatic Chronic	: Long-term (chronic) aquatic hazard
Asp. Tox.	: Aspiration hazard
Eye Irrit.	: Eye irritation
Flam. Liq.	: Flammable liquids
Resp. Sens.	: Respiratory sensitisation
Skin Irrit.	: Skin irritation
Skin Sens.	: Skin sensitisation
STOT SE	: Specific target organ toxicity - single exposure
2000/39/EC	: Europe. Commission Directive 2000/39/EC establishing a first list of indicative occupational exposure limit values
2019/1831/EU	: Europe. Commission Directive 2019/1831/EU establishing a fifth list of indicative occupational exposure limit values
GB EH40	: UK. EH40 WEL - Workplace Exposure Limits
GB EH40 BAT	: UK. Biological monitoring guidance values
2000/39/EC / TWA	: Limit Value - eight hours
2000/39/EC / STEL	: Short term exposure limit
2019/1831/EU / TWA	: Limit Value - eight hours
2019/1831/EU / STEL	: Short term exposure limit
GB EH40 / TWA	: Long-term exposure limit (8-hour TWA reference period)
GB EH40 / STEL	: Short-term exposure limit (15-minute reference period)

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by
UK REACH Regulations SI 2019/758



MOBIHEL 2K HS HARDENER 4300

Version	Revision Date:	SDS Number:	Date of last issue: 23.11.2021
2.0	26.07.2023	MAT000477749 GB/EN	Date of first issue: 23.11.2021

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - Agreement concerning the International Carriage of Dangerous Goods by Road; AIIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECHA - European Chemicals Agency; EC-Number - European Community number; ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; SVHC - Substance of very high concern; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Further information

Classification of the mixture:

Classification procedure:

Flam. Liq. 3	H226	Based on product data or assessment
Acute Tox. 4	H332	Calculation method
Skin Sens. 1	H317	Calculation method
STOT SE 3	H335	Calculation method
Aquatic Chronic 3	H412	Calculation method

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by
UK REACH Regulations SI 2019/758



MOBIHEL 2K HS HARDENER 4300

Version
2.0

Revision Date:
26.07.2023

SDS Number:
MAT000477749
GB/EN

Date of last issue: 23.11.2021
Date of first issue: 23.11.2021

GB / EN