

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



MOBIHEL 4:1 HS COMPACTPRIMER PLUS

Version	Revision Date:	SDS Number:	Date of last issue: 05.10.2023
2.0	15.10.2025	MAT0GA05_068 IE/EN	Date of first issue: 05.10.2023

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : MOBIHEL 4:1 HS COMPACTPRIMER PLUS
Product code : 40211802

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Sub-
stance/Mixture : PC9a: Coatings and paints, thinners, paint removers
Recommended restrictions on use : Reserved for industrial and professional use.

1.3 Details of the supplier of the safety data sheet

Company : KANSAI HELIOS Slovenija d.o.o.
Količevo 65
1230 Domžale
Slovenia
Telephone Company : 386 (1) 722 4383
Telefax Company : 386 (1) 722 4310
Responsible/issuing person : 386 (1) 722 4383
productsafety@kansai-helios.si

1.4 Emergency telephone number

01 809 2166 National Poisons Information Centre 01 809 2166
01 809 2566 Healthcare Professionals 01 809 2566
01 809 2566 Healthcare Professionals 01 809 2566

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Flammable liquids, Category 3	H226: Flammable liquid and vapour.
Skin irritation, Category 2	H315: Causes skin irritation.
Reproductive toxicity, Category 2	H361d: Suspected of damaging the unborn child.
Long-term (chronic) aquatic hazard, Category 3	H412: Harmful to aquatic life with long lasting effects.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878






MOBIHEL 4:1 HS COMPACTPRIMER PLUS

Version 2.0 Revision Date: 15.10.2025 SDS Number: MAT0GA05_068 IE/EN Date of last issue: 05.10.2023
Date of first issue: 05.10.2023

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms	:	  
Signal word	:	Warning
Hazard statements	:	H226 Flammable liquid and vapour. H315 Causes skin irritation. H361d Suspected of damaging the unborn child. H412 Harmful to aquatic life with long lasting effects.
Precautionary statements	:	Prevention: P201 Obtain special instructions before use. P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. P264 Wash skin thoroughly after handling. P273 Avoid release to the environment. P280 Wear protective gloves/ protective clothing/ eye protection/ face protection/ hearing protection. Response: P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

Hazardous components which must be listed on the label:

toluene

Additional Labelling

EUH211 Warning! Hazardous respirable droplets may be formed when sprayed. Do not breathe spray or mist.

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



MOBIHEL 4:1 HS COMPACTPRIMER PLUS

Version
2.0

Revision Date:
15.10.2025

SDS Number:
MAT0GA05_068
IE/EN

Date of last issue: 05.10.2023
Date of first issue: 05.10.2023

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Chemical name	CAS-No. EC-No. Index-No. Registration number	Classification	Concentration (% w/w)
n-butyl acetate	123-86-4 204-658-1 607-025-00-1 01-2119485493-29	Flam. Liq. 3; H226 STOT SE 3; H336 (Central nervous system) EUH066	$\geq 10 - < 20$
reaction mixture of ethylbenzene, m-xylene and p-xylene	- 905-562-9 01-2119555267-33	Flam. Liq. 3; H226 Acute Tox. 4; H332 Acute Tox. 4; H312 Skin Irrit. 2; H315 Eye Irrit. 2; H319 STOT SE 3; H335 (Respiratory system) STOT RE 2; H373 Asp. Tox. 1; H304	$\geq 1 - < 10$
Hydrocarbons, C9 aromatics	- 918-668-5 01-2119455851-35	Flam. Liq. 3; H226 STOT SE 3; H336 (Central nervous system) STOT SE 3; H335 (Respiratory system) Asp. Tox. 1; H304 Aquatic Chronic 2; H411	$\geq 2.5 - < 10$
toluene	108-88-3 203-625-9 601-021-00-3 01-2119471310-51	Flam. Liq. 2; H225 Skin Irrit. 2; H315 Repr. 2; H361d STOT SE 3; H336 (Central nervous system) STOT RE 2; H373 Asp. Tox. 1; H304 Aquatic Chronic 3; H412	$\geq 3 - < 10$
Hexanoic acid, 2-ethyl-, zinc salt, basic	85203-81-2 286-272-3 01-2119979093-30	Eye Irrit. 2; H319 Repr. 1B; H360D Aquatic Chronic 2; H411	$\geq 0.1 - < 0.25$
Substances with a workplace exposure limit :			
Talc	14807-96-6 238-877-9 01-2120140278-58		$\geq 10 - < 20$

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



MOBIHEL 4:1 HS COMPACTPRIMER PLUS

Version	Revision Date:	SDS Number:	Date of last issue: 05.10.2023
2.0	15.10.2025	MAT0GA05_068 IE/EN	Date of first issue: 05.10.2023

SECTION 4: First aid measures

4.1 Description of first aid measures

- General advice : Move out of dangerous area.
Show this safety data sheet to the doctor in attendance.
Do not leave the victim unattended.
- If inhaled : If unconscious, place in recovery position and seek medical advice.
If symptoms persist, call a physician.
- In case of skin contact : If skin irritation persists, call a physician.
If on skin, rinse well with water.
If on clothes, remove clothes.
- In case of eye contact : Flush eyes with water as a precaution.
Remove contact lenses.
Protect unharmed eye.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.
- If swallowed : Keep respiratory tract clear.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.
Take victim immediately to hospital.

4.2 Most important symptoms and effects, both acute and delayed

- Risks : Causes skin irritation.
Suspected of damaging the unborn child.
- Causes skin irritation.
Suspected of damaging the unborn child.

4.3 Indication of any immediate medical attention and special treatment needed

- Treatment : Treat symptomatically.
-

SECTION 5: Firefighting measures

5.1 Extinguishing media

- Suitable extinguishing media : Alcohol-resistant foam
Carbon dioxide (CO₂)
Dry chemical
- Unsuitable extinguishing media : High volume water jet

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



MOBIHEL 4:1 HS COMPACTPRIMER PLUS

Version	Revision Date:	SDS Number:	Date of last issue: 05.10.2023
2.0	15.10.2025	MAT0GA05_068 IE/EN	Date of first issue: 05.10.2023

5.2 Special hazards arising from the substance or mixture

Specific hazards during fire-fighting : Do not allow run-off from fire fighting to enter drains or water courses.

Hazardous combustion products : No hazardous combustion products are known

5.3 Advice for firefighters

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
For safety reasons in case of fire, cans should be stored separately in closed containments.
Use a water spray to cool fully closed containers.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.
Remove all sources of ignition.
Evacuate personnel to safe areas.
Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas.

6.2 Environmental precautions

Environmental precautions : Prevent product from entering drains.
Prevent further leakage or spillage if safe to do so.
If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

6.4 Reference to other sections

See sections: 7, 8, 11, 12 and 13.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



MOBIHEL 4:1 HS COMPACTPRIMER PLUS

Version	Revision Date:	SDS Number:	Date of last issue: 05.10.2023
2.0	15.10.2025	MAT0GA05_068 IE/EN	Date of first issue: 05.10.2023

SECTION 7: Handling and storage

7.1 Precautions for safe handling

- Advice on safe handling : Avoid formation of aerosol.
Do not breathe vapours/dust.
Avoid exposure - obtain special instructions before use.
Avoid contact with skin and eyes.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
Take precautionary measures against static discharges.
Provide sufficient air exchange and/or exhaust in work rooms.
Open drum carefully as content may be under pressure.
Dispose of rinse water in accordance with local and national regulations.
- Advice on protection against fire and explosion : Do not spray on a naked flame or any incandescent material.
Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapours). Keep away from open flames, hot surfaces and sources of ignition.
- Hygiene measures : When using do not eat or drink. When using do not smoke.
Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

- Requirements for storage areas and containers : No smoking. Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Electrical installations / working materials must comply with the technological safety standards.
- Further information on storage stability : No decomposition if stored and applied as directed.

7.3 Specific end use(s)

- Specific use(s) : For further information, refer to the product technical data sheet.
- Consult the technical guidelines for the use of this substance/mixture.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters	Basis
Limestone	1317-65-3	OELV - 8 hrs (TWA) (Respirable dust)	4 mg/m ³	IE OEL

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



MOBIHEL 4:1 HS COMPACTPRIMER PLUS

Version
2.0

Revision Date:
15.10.2025

SDS Number:
MAT0GA05_068
IE/EN

Date of last issue: 05.10.2023
Date of first issue: 05.10.2023

		OELV - 8 hrs (TWA) (inhalable dust)	10 mg/m ³	IE OEL
Talc	14807-96-6	OELV - 8 hrs (TWA) (Respirable dust)	0.8 mg/m ³	IE OEL
		OELV - 8 hrs (TWA) (inhalable dust)	10 mg/m ³	IE OEL
		TWA (Respirable dust)	0.1 mg/m ³	2004/37/EC
Further information: Carcinogens or mutagens				
n-butyl acetate	123-86-4	OELV - 8 hrs (TWA)	50 ppm 241 mg/m ³	IE OEL
		OELV - 15 min (STEL)	150 ppm 723 mg/m ³	IE OEL
		STEL	150 ppm 723 mg/m ³	2019/1831/EU
Further information: Indicative				
		TWA	50 ppm 241 mg/m ³	2019/1831/EU
Further information: Indicative				
reaction mixture of ethylbenzene, m-xylene and p-xylene	1330-20-7	OELV - 8 hrs (TWA)	50 ppm 221 mg/m ³	IE OEL
Further information: Substances which have the capacity to penetrate intact skin when they come in contact with it, and be absorbed into the body				
		OELV - 15 min (STEL)	100 ppm 442 mg/m ³	IE OEL
Further information: Substances which have the capacity to penetrate intact skin when they come in contact with it, and be absorbed into the body				
		TWA	50 ppm 221 mg/m ³	2000/39/EC
Further information: Identifies the possibility of significant uptake through the skin, Indicative				
		STEL	100 ppm 442 mg/m ³	2000/39/EC
Further information: Identifies the possibility of significant uptake through the skin, Indicative				
barium sulfate	7727-43-7	OELV - 8 hrs (TWA) (Respirable dust)	5 mg/m ³	IE OEL
titanium dioxide	13463-67-7	OELV - 8 hrs (TWA) (Respirable dust)	4 mg/m ³	IE OEL
		OELV - 8 hrs (TWA) (inhalable dust)	10 mg/m ³	IE OEL
toluene	108-88-3	TWA	50 ppm 192 mg/m ³	2006/15/EC

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



MOBIHEL 4:1 HS COMPACTPRIMER PLUS

Version
2.0

Revision Date:
15.10.2025

SDS Number:
MAT0GA05_068
IE/EN

Date of last issue: 05.10.2023
Date of first issue: 05.10.2023

	Further information: Indicative, Identifies the possibility of significant uptake through the skin			
		STEL	100 ppm 384 mg/m ³	2006/15/EC
	Further information: Indicative, Identifies the possibility of significant uptake through the skin			
		OELV - 15 min (STEL)	100 ppm 384 mg/m ³	IE OEL
	Further information: Substances which have the capacity to penetrate intact skin when they come in contact with it, and be absorbed into the body			
		OELV - 8 hrs (TWA)	50 ppm 192 mg/m ³	IE OEL
	Further information: Substances which have the capacity to penetrate intact skin when they come in contact with it, and be absorbed into the body			

Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006

Substance name	End Use	Exposure routes	Potential health effects	Value
Talc	Workers	Inhalation	Acute systemic effects	2.16 mg/m ³
	Workers	Inhalation	Acute local effects	3.6 mg/m ³
	Consumers	Inhalation	Acute systemic effects	1.08 mg/m ³
	Consumers	Inhalation	Acute local effects	1.8 mg/m ³
	Consumers	Dermal	Long-term local effects	2.27 mg/cm ²
	Workers	Dermal	Long-term local effects	4.54 mg/cm ²
	Consumers	Oral	Long-term systemic effects	160 mg/kg bw/day
	Consumers	Oral	Acute systemic effects	160 mg/kg bw/day
	Workers	Dermal	Long-term systemic effects	43.2 mg/kg bw/day
	Consumers	Dermal	Long-term systemic effects	21.6 mg/kg bw/day
n-butyl acetate	Workers	Inhalation	Acute systemic effects	600 mg/m ³
	Workers	Inhalation	Acute local effects	600 mg/m ³
	Workers	Inhalation	Long-term systemic effects	48 mg/m ³
	Workers	Inhalation	Long-term local effects	300 mg/m ³
	Consumers	Inhalation	Acute systemic effects	300 mg/m ³
	Consumers	Inhalation	Acute local effects	300 mg/m ³
	Consumers	Inhalation	Long-term systemic effects	12 mg/m ³
	Consumers	Inhalation	Long-term local effects	35.7 mg/m ³
	Consumers	Dermal	Long-term systemic	3.4 mg/kg

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



MOBIHEL 4:1 HS COMPACTPRIMER PLUS

Version
2.0

Revision Date:
15.10.2025

SDS Number:
MAT0GA05_068
IE/EN

Date of last issue: 05.10.2023
Date of first issue: 05.10.2023

	Consumers	Dermal	effects	bw/day
	Consumers	Oral	Acute systemic effects	6 mg/kg bw/day
	Consumers	Oral	Long-term systemic effects	2 mg/kg bw/day
	Consumers	Oral	Acute systemic effects	2 mg/kg bw/day
	Workers	Dermal	Long-term systemic effects	7 mg/kg bw/day
	Workers	Dermal	Acute systemic effects	11 mg/kg bw/day
reaction mixture of ethylbenzene, m-xylene and p-xylene	Workers	Inhalation	Long-term systemic effects	77 mg/m ³
	Consumers	Inhalation	Long-term local effects	65.3 mg/m ³
	Workers	Inhalation	Acute systemic effects	442 mg/m ³
	Workers	Inhalation	Acute local effects	289 mg/m ³
	Consumers	Inhalation	Acute systemic effects	260 mg/m ³
	Workers	Inhalation	Long-term local effects	221 mg/m ³
	Consumers	Inhalation	Long-term systemic effects	14.8 mg/m ³
	Consumers	Inhalation	Acute local effects	260 mg/m ³
	Consumers	Dermal	Long-term systemic effects	108 mg/kg bw/day
	Consumers	Oral	Long-term systemic effects	16 mg/kg bw/day
	Workers	Dermal	Long-term systemic effects	180 mg/kg bw/day
barium sulfate	Consumers	Inhalation	Long-term systemic effects	10 mg/m ³
	Workers	Inhalation	Long-term systemic effects	10 mg/m ³
	Consumers	Oral	Long-term systemic effects	13000 mg/kg bw/day
titanium dioxide	Workers	Inhalation	Long-term local effects	10 mg/m ³
	Consumers	Oral	Long-term systemic effects	700 mg/kg bw/day
Hydrocarbons, C9 aromatics	Workers	Inhalation	Long-term systemic effects	150 mg/m ³
	Workers	Oral	Long-term systemic effects	150 mg/m ³
	Consumers	Inhalation	Long-term exposure	32 mg/m ³
	Workers	Dermal	Long-term systemic effects	25 mg/kg bw/day
	Consumers	Dermal	Long-term systemic effects	11 mg/kg bw/day

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



MOBIHEL 4:1 HS COMPACTPRIMER PLUS

Version
2.0

Revision Date:
15.10.2025

SDS Number:
MAT0GA05_068
IE/EN

Date of last issue: 05.10.2023
Date of first issue: 05.10.2023

toluene	Workers	Inhalation	Long-term systemic effects	192 mg/m ³
	Workers	Inhalation	Long-term local effects	192 mg/m ³
	Consumers	Inhalation	Acute systemic effects	226 mg/m ³
	Consumers	Inhalation	Acute local effects	226 mg/m ³
Hexanoic acid, 2-ethyl-, zinc salt, basic	Workers	Dermal	Long-term systemic effects	6.41 mg/m ³
	Consumers	Inhalation	Long-term systemic effects	2.5 mg/m ³
	Workers	Inhalation	Long-term systemic effects	5 mg/m ³
	Consumers	Dermal	Long-term systemic effects	3.21 mg/kg bw/day
	Consumers	Oral	Long-term systemic effects	0.83 mg/kg bw/day

Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006

Substance name	Environmental Compartment	Value
Talc	Marine water	141.26 mg/l
	Fresh water	597.97 mg/l
	Marine sediment	3.13 mg/kg dry weight (d.w.)
	Fresh water sediment	31.33 mg/kg dry weight (d.w.)
	Intermittent use/release	597.97 mg/l
n-butyl acetate	Soil	0.0903 mg/kg dry weight (d.w.)
	Marine water	0.018 mg/l
	Fresh water	0.18 mg/l
	Marine sediment	0.0981 mg/kg dry weight (d.w.)
	Fresh water sediment	0.981 mg/kg dry weight (d.w.)
	Sewage treatment plant	35.6 mg/l
	Intermittent use/release	0.36 mg/l
reaction mixture of ethylbenzene, m-xylene and p-xylene	Soil	2.31 mg/kg dry weight (d.w.)
	Marine water	0.327 mg/l
	Fresh water	0.327 mg/l
	Marine sediment	12.46 mg/kg dry weight (d.w.)
	Fresh water sediment	12.46 mg/kg dry weight (d.w.)
	Sewage treatment plant	6.58 mg/l
	Intermittent use/release	0.327 mg/l
barium sulfate	Soil	207.7 mg/kg dry weight (d.w.)
	Fresh water	0.115 mg/l
	Fresh water sediment	600.4 mg/kg dry

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



MOBIHEL 4:1 HS COMPACTPRIMER PLUS

Version
2.0

Revision Date:
15.10.2025

SDS Number:
MAT0GA05_068
IE/EN

Date of last issue: 05.10.2023
Date of first issue: 05.10.2023

		weight (d.w.)
	Sewage treatment plant	62.2 mg/l
titanium dioxide	Soil	100 mg/kg dry weight (d.w.)
	Marine water	0.0184 mg/l
	Fresh water	0.184 mg/l
	Marine sediment	100 mg/kg dry weight (d.w.)
	Fresh water sediment	1000 mg/kg dry weight (d.w.)
	Sewage treatment plant	100 mg/l
	Intermittent use/release	0.193 mg/l
toluene	Soil	2.89 mg/kg dry weight (d.w.)
	Marine water	0.68 mg/l
	Fresh water	0.68 mg/l
	Marine sediment	16.39 mg/kg dry weight (d.w.)
	Fresh water sediment	16.39 mg/kg dry weight (d.w.)
	Sewage treatment plant	13.61 mg/l
	Intermittent use/release	0.68 mg/l
Hexanoic acid, 2-ethyl-, zinc salt, basic	Soil	1.06 - 35.6 mg/kg dry weight (d.w.)
	Marine water	0.0061 - 0.036 mg/l
	Fresh water	0.0206 - 0.360 mg/l
	Marine sediment	0.637 - 56.5 mg/kg dry weight (d.w.)
	Fresh water sediment	6.37 - 117.8 mg/kg dry weight (d.w.)
	Sewage treatment plant	0.052 - 71.7 mg/l
	Intermittent use/release	0.493 mg/l

8.2 Exposure controls

Personal protective equipment

Eye/face protection : Equipment should conform to EN 166
Eye wash bottle with pure water
Tightly fitting safety goggles

Hand protection

Gloves : | Nitrile rubber (> 0,1 mm; < 60 min); ISO EN374 |
| butyl-rubber (> 0,6 mm; < 240 min); ISO EN374 |
| Viton® (> 0,6 mm; < 240 min); ISO EN374 |
| PE laminate (> 0,1 mm; < 240 min); ISO EN374 |

Remarks : The suitability for a specific workplace should be discussed

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



MOBIHEL 4:1 HS COMPACTPRIMER PLUS

Version	Revision Date:	SDS Number:	Date of last issue: 05.10.2023
2.0	15.10.2025	MAT0GA05_068 IE/EN	Date of first issue: 05.10.2023

with the producers of the protective gloves.
Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time.

Skin and body protection : Impervious clothing
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Respiratory protection : Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines.
Equipment should conform to EN 14387

Filter type : Combined particulates and organic vapour type (A-P)

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state : liquid

Colour : white
black
grey

Odour : solvent-like

Odour Threshold : No data available

Melting point/freezing point : -78.0 °C (calculation method (principal components, lowest value))

Boiling point/boiling range : 126 °C (calculation method (principal components, lowest value))

Flammability : Static-accumulating flammable liquid., Combustible Solids

Upper explosion limit / Upper flammability limit : 7.5 %(V)
(calculation method (principal components, highest value))

Lower explosion limit / Lower flammability limit : 1.1 %(V)
(calculation method (principal components, highest value))

Flash point : 29 °C
Method: ISO 3679, closed cup

Ignition temperature : 425 °C(calculation method (principal components, highest

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



MOBIHEL 4:1 HS COMPACTPRIMER PLUS

Version	Revision Date:	SDS Number:	Date of last issue: 05.10.2023
2.0	15.10.2025	MAT0GA05_068 IE/EN	Date of first issue: 05.10.2023

value))

Decomposition temperature : No decomposition if stored and applied as directed.
Hazardous decomposition products formed under fire conditions.

pH : Not applicable

Viscosity
Viscosity, kinematic : > 20.5 mm²/s (40 °C)

Flow time : > 60 s at 23 °C
Cross section: 6 mm
Method: ISO 2431

Solubility(ies)
Water solubility : immiscible, partly soluble

Solubility in other solvents : Description: miscible with most organic solvents

Partition coefficient: n-octanol/water : log Pow: < 4(calculation method (principal components, highest value))

Vapour pressure : < 1,100 hPa(calculation method (principal components, highest value))
(50 °C)

Relative density : 1.52(calculation method (principal components, highest value))

Density : 1.425 - 1.535 g/cm³

Relative vapour density : 4(calculation method (principal components, lowest value))

9.2 Other information

Explosives : Not applicable

Oxidizing properties : Sustains combustion

VOC : (Directive 2004/42/EC)
540 g/l

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



MOBIHEL 4:1 HS COMPACTPRIMER PLUS

Version	Revision Date:	SDS Number:	Date of last issue: 05.10.2023
2.0	15.10.2025	MAT0GA05_068 IE/EN	Date of first issue: 05.10.2023

SECTION 10: Stability and reactivity

10.1 Reactivity

No decomposition if stored and applied as directed.

10.2 Chemical stability

No decomposition if stored and applied as directed.

10.3 Possibility of hazardous reactions

Hazardous reactions : No decomposition if stored and applied as directed.

Vapours may form explosive mixture with air.

10.4 Conditions to avoid

Conditions to avoid : Heat, flames and sparks.

10.5 Incompatible materials

Materials to avoid : Incompatible with strong acids and bases.

10.6 Hazardous decomposition products

No hazardous decomposition products are known.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Not classified based on available information.

Not classified due to lack of data.

Product:

Acute inhalation toxicity : Acute toxicity estimate: > 20 mg/l
Exposure time: 4 h
Test atmosphere: vapour
Method: Calculation method

Acute dermal toxicity : Acute toxicity estimate: > 2,000 mg/kg
Method: Calculation method

Components:

n-butyl acetate:

Acute oral toxicity : LD50 Oral (Rat): \geq 10,760 mg/kg

Acute dermal toxicity : LD50 (Rabbit): \geq 5,000 mg/kg

reaction mixture of ethylbenzene, m-xylene and p-xylene:

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



MOBIHEL 4:1 HS COMPACTPRIMER PLUS

Version 2.0 Revision Date: 15.10.2025 SDS Number: MAT0GA05_068 IE/EN Date of last issue: 05.10.2023
Date of first issue: 05.10.2023

Acute oral toxicity : LD50 Oral (Rat): \geq 8,700 mg/kg
Acute inhalation toxicity : LC50 (Rat): 27.14 mg/l
Test atmosphere: vapour
Acute dermal toxicity : Assessment: The component/mixture is moderately toxic after single contact with skin.

Hydrocarbons, C9 aromatics:

Acute dermal toxicity : LD50 (Rabbit): > 3,160 mg/kg

toluene:

Acute oral toxicity : LD50 Oral (Rat): > 5,000 mg/kg
Acute inhalation toxicity : LC50 (Rat): > 28 mg/l
Exposure time: 4 h
Test atmosphere: vapour
Acute dermal toxicity : LD50 (Rabbit): > 5,000 mg/kg

Skin corrosion/irritation

Causes skin irritation.
Causes skin irritation.

Product:

Remarks : May cause skin irritation in susceptible persons.

Components:

reaction mixture of ethylbenzene, m-xylene and p-xylene:

Result : irritating

toluene:

Result : irritating

Serious eye damage/eye irritation

Not classified based on available information.
Not classified due to lack of data.

Product:

Remarks : Vapours may cause irritation to the eyes, respiratory system and the skin.

Components:

reaction mixture of ethylbenzene, m-xylene and p-xylene:

Result : Eye irritation

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



MOBIHEL 4:1 HS COMPACTPRIMER PLUS

Version
2.0

Revision Date:
15.10.2025

SDS Number:
MAT0GA05_068
IE/EN

Date of last issue: 05.10.2023
Date of first issue: 05.10.2023

Hexanoic acid, 2-ethyl-, zinc salt, basic:

Result : Eye irritation

Respiratory or skin sensitisation

Skin sensitisation

Not classified based on available information.

Skin sensitisation

Not classified due to lack of data.

Respiratory sensitisation

Not classified based on available information.

Respiratory sensitisation

Not classified due to lack of data.

Germ cell mutagenicity

Not classified based on available information.

Not classified due to lack of data.

Carcinogenicity

Not classified based on available information.

Not classified due to lack of data.

Reproductive toxicity

Suspected of damaging the unborn child.

Suspected of damaging the unborn child.

Components:

toluene:

Reproductive toxicity - Assessment : Some evidence of adverse effects on sexual function and fertility ,and/or on development, based on animal experiments.

Hexanoic acid, 2-ethyl-, zinc salt, basic:

Reproductive toxicity - Assessment : Some evidence of adverse effects on development, based on animal experiments.

STOT - single exposure

Not classified based on available information.

Not classified due to lack of data.

Components:

n-butyl acetate:

Assessment : May cause drowsiness or dizziness.

reaction mixture of ethylbenzene, m-xylene and p-xylene:

Assessment : May cause respiratory irritation.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



MOBIHEL 4:1 HS COMPACTPRIMER PLUS

Version	Revision Date:	SDS Number:	Date of last issue: 05.10.2023
2.0	15.10.2025	MAT0GA05_068 IE/EN	Date of first issue: 05.10.2023

Hydrocarbons, C9 aromatics:

Assessment : May cause drowsiness or dizziness.

Assessment : May cause respiratory irritation.

toluene:

Assessment : May cause drowsiness or dizziness.

STOT - repeated exposure

Not classified based on available information.

Not classified due to lack of data.

Components:

reaction mixture of ethylbenzene, m-xylene and p-xylene:

Assessment : May cause damage to organs through prolonged or repeated exposure.

toluene:

Assessment : May cause damage to organs through prolonged or repeated exposure.

Aspiration toxicity

Not classified based on available information.

Not classified due to lack of data.

Components:

reaction mixture of ethylbenzene, m-xylene and p-xylene:

May be fatal if swallowed and enters airways.

Hydrocarbons, C9 aromatics:

May be fatal if swallowed and enters airways.

toluene:

May be fatal if swallowed and enters airways.

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



MOBIHEL 4:1 HS COMPACTPRIMER PLUS

Version	Revision Date:	SDS Number:	Date of last issue: 05.10.2023
2.0	15.10.2025	MAT0GA05_068 IE/EN	Date of first issue: 05.10.2023

Further information

Product:

Remarks : Solvents may degrease the skin.

SECTION 12: Ecological information

12.1 Toxicity

Components:

n-butyl acetate:

Toxicity to algae/aquatic plants : NOEC (Desmodesmus subspicatus (green algae)): > 200 mg/l
EC50 (Desmodesmus subspicatus (green algae)): >= 647.7 mg/l
Exposure time: 72 h

Toxicity to microorganisms : IC50 (Tetrahymena pyriformis): 356 mg/l
Exposure time: 40 h

reaction mixture of ethylbenzene, m-xylene and p-xylene:

Toxicity to fish : LC50 (Fish): >= 1 - 10 mg/l
Toxicity to daphnia and other aquatic invertebrates : LC50 (Daphnia (water flea)): >= 1 - 10 mg/l
Toxicity to microorganisms : EC50 (Bacteria): >= 1 - 100 mg/l

Hydrocarbons, C9 aromatics:

Toxicity to fish : LC50 (Fish): >= 9.2 mg/l
Exposure time: 96 h
Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia (water flea)): >= 3.2 mg/l
Exposure time: 48 h

Ecotoxicology Assessment

Chronic aquatic toxicity : Toxic to aquatic life with long lasting effects.

toluene:

Ecotoxicology Assessment

Chronic aquatic toxicity : Harmful to aquatic life with long lasting effects.

Hexanoic acid, 2-ethyl-, zinc salt, basic:

Ecotoxicology Assessment

Chronic aquatic toxicity : Toxic to aquatic life with long lasting effects.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



MOBIHEL 4:1 HS COMPACTPRIMER PLUS

Version	Revision Date:	SDS Number:	Date of last issue: 05.10.2023
2.0	15.10.2025	MAT0GA05_068 IE/EN	Date of first issue: 05.10.2023

12.2 Persistence and degradability

Components:

n-butyl acetate:

Biodegradability : Result: Biodegradable
Biodegradation: 83 %
Exposure time: 28 d
Method: OECD Test Guideline 301D

Stability in water : Degradation half life: 78 d
pH: 8
Hydrolyses slowly.

Photodegradation : Decomposes rapidly in contact with light.

reaction mixture of ethylbenzene, m-xylene and p-xylene:

Biodegradability : Readily biodegradable.

Photodegradation : Decomposes rapidly in contact with light.

12.3 Bioaccumulative potential

Components:

n-butyl acetate:

Bioaccumulation : Bioconcentration factor (BCF): 15
Bioaccumulation is unlikely.

Partition coefficient: n-
octanol/water : log Pow: 1.81

reaction mixture of ethylbenzene, m-xylene and p-xylene:

Bioaccumulation : Bioconcentration factor (BCF): 25.9
Bioaccumulation is unlikely.

Partition coefficient: n-
octanol/water : log Pow: 2.77 - 3.15

Hydrocarbons, C9 aromatics:

Partition coefficient: n-
octanol/water : log Pow: < 4

toluene:

Partition coefficient: n-
octanol/water : log Pow: 2.65

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



MOBIHEL 4:1 HS COMPACTPRIMER PLUS

Version	Revision Date:	SDS Number:	Date of last issue: 05.10.2023
2.0	15.10.2025	MAT0GA05_068 IE/EN	Date of first issue: 05.10.2023

12.4 Mobility in soil

Components:

reaction mixture of ethylbenzene, m-xylene and p-xylene:

Distribution among environmental compartments : Koc: 537, log Koc: 2.73
Moderately mobile in soils
The product evaporates from soil.

Stability in soil : Dissipation time: 23 d
Percentage dissipation: 50 % (DT50)

Hydrocarbons, C9 aromatics:

Mobility : Medium: Air
Content: 92.9 %

: Medium: Water
Content: 3.5 %

: Medium: Soil
Content: 1.9 %

: Medium: Sediment
Content: 1.8 %

Distribution among environmental compartments : Koc: 1.71 - 14.70
Mobile in soils

The product is insoluble and floats on water.

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological information : An environmental hazard cannot be excluded in the event of

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



MOBIHEL 4:1 HS COMPACTPRIMER PLUS

Version	Revision Date:	SDS Number:	Date of last issue: 05.10.2023
2.0	15.10.2025	MAT0GA05_068 IE/EN	Date of first issue: 05.10.2023

ADN : PAINT
ADR : PAINT
RID : PAINT
IMDG : PAINT
IATA : Paint

14.3 Transport hazard class(es)

	Class	Subsidiary risks
ADN	: 3	
ADR	: 3	
RID	: 3	
IMDG	: 3	
IATA	: 3	

14.4 Packing group

ADN
Packing group : III
Classification Code : F1
Hazard Identification Number : 30
Labels : 3

ADR
Packing group : III
Classification Code : F1
Hazard Identification Number : 30
Labels : 3
Tunnel restriction code : (D/E)

RID
Packing group : III
Classification Code : F1
Hazard Identification Number : 30
Labels : 3

IMDG
Packing group : III
Labels : 3
EmS Code : F-E, S-E

IATA (Cargo)
Packing instruction (cargo aircraft) : 366
Packing instruction (LQ) : Y344
Packing group : III
Labels : Flammable Liquids

IATA (Passenger)

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



MOBIHEL 4:1 HS COMPACTPRIMER PLUS

Version	Revision Date:	SDS Number:	Date of last issue: 05.10.2023
2.0	15.10.2025	MAT0GA05_068 IE/EN	Date of first issue: 05.10.2023

Packing instruction (passenger aircraft) : 355
Packing instruction (LQ) : Y344
Packing group : III
Labels : Flammable Liquids

14.5 Environmental hazards

ADN
Environmentally hazardous : no

ADR
Environmentally hazardous : no

RID
Environmentally hazardous : no

IMDG
Marine pollutant : no

14.6 Special precautions for user

Remarks : ADR: Packages smaller than or equal to 450 litres, not goods/merchandise of Class 3
IMDG: Packages smaller than or equal to 450 litres, not goods/merchandise of Class 3; "transport acc. IMDG-code 2.3.2.5"

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII) : Conditions of restriction for the following entries should be considered:
Number on list 3

Number on list 48: toluene

Number on list 75: If you intend to use this product as tattoo ink, please contact your vendor.

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59). : Not applicable

Regulation (EU) No 2024/590 on substances that deplete the ozone layer : Not applicable

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



MOBIHEL 4:1 HS COMPACTPRIMER PLUS

Version	Revision Date:	SDS Number:	Date of last issue: 05.10.2023
2.0	15.10.2025	MAT0GA05_068 IE/EN	Date of first issue: 05.10.2023

Regulation (EU) 2019/1021 on persistent organic pollutants (recast) : Not applicable
Regulation (EU) No 649/2012 of the European Parliament and the Council concerning the export and import of dangerous chemicals : Not applicable
REACH - List of substances subject to authorisation (Annex XIV) : Not applicable

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances. P5c FLAMMABLE LIQUIDS

Volatile organic compounds : Directive 2004/42/EC
Volatile organic compounds (VOC) content: 540 g/l

Other regulations:

Take note of Directive 92/85/EEC regarding maternity protection or stricter national regulations, where applicable.

15.2 Chemical safety assessment

A Chemical Safety Assessment is not required for this substance.

SECTION 16: Other information

Full text of H-Statements

H225 : Highly flammable liquid and vapour.
H226 : Flammable liquid and vapour.
H304 : May be fatal if swallowed and enters airways.
H312 : Harmful in contact with skin.
H315 : Causes skin irritation.
H319 : Causes serious eye irritation.
H332 : Harmful if inhaled.
H335 : May cause respiratory irritation.
H336 : May cause drowsiness or dizziness.
H360D : May damage the unborn child.
H361d : Suspected of damaging the unborn child.
H373 : May cause damage to organs through prolonged or repeated exposure.
H411 : Toxic to aquatic life with long lasting effects.
H412 : Harmful to aquatic life with long lasting effects.
EUH066 : Repeated exposure may cause skin dryness or cracking.

Full text of other abbreviations

Acute Tox. : Acute toxicity
Aquatic Chronic : Long-term (chronic) aquatic hazard
Asp. Tox. : Aspiration hazard
Eye Irrit. : Eye irritation
Flam. Liq. : Flammable liquids
Repr. : Reproductive toxicity

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



MOBIHEL 4:1 HS COMPACTPRIMER PLUS

Version	Revision Date:	SDS Number:	Date of last issue: 05.10.2023
2.0	15.10.2025	MAT0GA05_068 IE/EN	Date of first issue: 05.10.2023

Skin Irrit. : Skin irritation
STOT RE : Specific target organ toxicity - repeated exposure
STOT SE : Specific target organ toxicity - single exposure
2000/39/EC : Europe. Commission Directive 2000/39/EC establishing a first list of indicative occupational exposure limit values
2004/37/EC : Europe. Directive 2004/37/EC on the protection of workers from the risks related to exposure to carcinogens, mutagens or reprotoxic substances at work - Annex III
2006/15/EC : Europe. Indicative occupational exposure limit values
2019/1831/EU : Europe. Commission Directive 2019/1831/EU establishing a fifth list of indicative occupational exposure limit values
IE OEL : Ireland. List of Chemical Agents and Carcinogens with Occupational Exposure Limit Values - Code of Practice, Schedule 1 and 2
2000/39/EC / TWA : Limit Value - eight hours
2000/39/EC / STEL : Short term exposure limit
2004/37/EC / TWA : Long term exposure limit
2006/15/EC / TWA : Limit Value - eight hours
2006/15/EC / STEL : Short term exposure limit
2019/1831/EU / TWA : Limit Value - eight hours
2019/1831/EU / STEL : Short term exposure limit
IE OEL / OELV - 8 hrs (TWA) : Occupational exposure limit value (8-hour reference period)
IE OEL / OELV - 15 min (STEL) : Occupational exposure limit value (15-minute reference period)

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - Agreement concerning the International Carriage of Dangerous Goods by Road; AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECHA - European Chemicals Agency; EC-Number - European Community number; ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by
Commission Regulation (EU) 2020/878



MOBIHEL 4:1 HS COMPACTPRIMER PLUS

Version	Revision Date:	SDS Number:	Date of last issue: 05.10.2023
2.0	15.10.2025	MAT0GA05_068 IE/EN	Date of first issue: 05.10.2023

Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; SVHC - Substance of Very High Concern; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TRGS - Technical Rule for Hazardous Substances; TSCA - Toxic Substances Control Act (United States); UN - United Nations; vPvB - Very Persistent and Very Bioaccumulative

Further information

Classification of the mixture:

Flam. Liq. 3	H226
Skin Irrit. 2	H315
Repr. 2	H361d
Aquatic Chronic 3	H412

Classification procedure:

Based on product data or assessment
Calculation method
Calculation method
Calculation method

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.