SAFETY DATA SHEET

HELIOS REFINISH PLASTIC ADDITIVE

Version	Revision Date:	SDS Number:	Date of last issue: 13.11.2024
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SECTION 1: IDENTIFICATION

Product name : HELIOS REFINISH PLASTIC ADDITIVE

Product code : 402712

Details of the supplier of the safety data sheet

Company : Helios Coatings Australia Pty Ltd
50 Clapham Road
SEFTON NSW 2162
Australia

Telephone : 61 2 9645 3188
E-mail address Responsible/issuing person : 61 2 9645 3188
info@helioscoatings.com.au

Emergency telephone number

112 (mobile) Ambulance 000, Poisons Information Centre: 131 126

SECTION 2. HAZARDS IDENTIFICATION

GHS Classification

Flammable liquids : Category 3

Acute toxicity (Inhalation) : Category 4

Acute toxicity (Dermal) : Category 4

Skin corrosion/irritation : Category 2

Serious eye damage/eye irritation : Category 2A

Specific target organ toxicity - single exposure : Category 3 (Respiratory system)

Specific target organ toxicity - repeated exposure : Category 2

GHS label elements

Hazard pictograms :



Signal word : Warning

Hazard statements : H226 Flammable liquid and vapour.
H312 + H332 Harmful in contact with skin or if inhaled.
H315 Causes skin irritation.

H319 Causes serious eye irritation.
H335 May cause respiratory irritation.
H373 May cause damage to organs through prolonged or repeated exposure.

Precautionary statements :

Prevention:

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P233 Keep container tightly closed.
P240 Ground and bond container and receiving equipment.
P241 Use explosion-proof electrical/ ventilating/ lighting equipment.
P242 Use non-sparking tools.
P243 Take action to prevent static discharges.
P260 Do not breathe mist or vapours.
P264 Wash skin thoroughly after handling.
P271 Use only outdoors or in a well-ventilated area.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection/ hearing protection.

Response:

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.
P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P314 Get medical advice/ attention if you feel unwell.
P332 + P313 If skin irritation occurs: Get medical advice/ attention.
P337 + P313 If eye irritation persists: Get medical advice/ attention.
P362 + P364 Take off contaminated clothing and wash it before reuse.
P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

Storage:

P403 + P233 Store in a well-ventilated place. Keep container tightly closed.
P403 + P235 Store in a well-ventilated place. Keep cool.
P405 Store locked up.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

Other hazards which do not result in classification

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Components

Chemical name	CAS-No.	Concentration (% w/w)
reaction mixture of ethylbenzene, m-xylene and p-xylene	Not Assigned	>= 60 -<= 100
ethyl benzene	100-41-4	>= 1 -< 10

SECTION 4. FIRST AID MEASURES

General advice	:	Move out of dangerous area. Show this safety data sheet to the doctor in attendance. Do not leave the victim unattended.
If inhaled	:	If unconscious, place in recovery position and seek medical advice. If symptoms persist, call a physician.
In case of skin contact	:	If on skin, rinse well with water. If on clothes, remove clothes.
In case of eye contact	:	Flush eyes with water as a precaution. Remove contact lenses. Protect unharmed eye. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.
If swallowed	:	Keep respiratory tract clear. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician. Take victim immediately to hospital.
Most important symptoms and effects, both acute and delayed	:	None known.
Notes to physician	:	Treat symptomatically.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media	:	Alcohol-resistant foam Carbon dioxide (CO2) Dry chemical
Unsuitable extinguishing media	:	High volume water jet
Specific hazards during fire-fighting	:	Do not allow run-off from fire fighting to enter drains or water courses.
Hazardous combustion products	:	No hazardous combustion products are known
Specific extinguishing methods	:	Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

For safety reasons in case of fire, cans should be stored separately in closed containments.
Use a water spray to cool fully closed containers.

Special protective equipment for firefighters	:	In the event of fire, wear self-contained breathing apparatus.
Hazchem Code	:	•3Y

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	:	Use personal protective equipment. Remove all sources of ignition. Evacuate personnel to safe areas. Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas.
Environmental precautions	:	Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.
Methods and materials for containment and cleaning up	:	Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion	:	Do not spray on a naked flame or any incandescent material. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapours). Keep away from open flames, hot surfaces and sources of ignition.
Advice on safe handling	:	Avoid formation of aerosol. Do not breathe vapours/dust. Avoid exposure - obtain special instructions before use. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Take precautionary measures against static discharges. Provide sufficient air exchange and/or exhaust in work rooms. Open drum carefully as content may be under pressure. Dispose of rinse water in accordance with local and national regulations.
Hygiene measures	:	When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.
Conditions for safe storage	:	No smoking. Keep container tightly closed in a dry and well-ventilated

place.
Containers which are opened must be carefully resealed and kept upright to prevent leakage.
Observe label precautions.
Electrical installations / working materials must comply with the technological safety standards.

Further information on storage stability : No decomposition if stored and applied as directed.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
reaction mixture of ethylbenzene, m-xylene and p-xylene	1330-20-7	TWA	80 ppm 350 mg/m3	AU OEL
		STEL	150 ppm 655 mg/m3	AU OEL
		TWA	20 ppm	ACGIH
ethylbenzene	100-41-4	TWA	100 ppm 434 mg/m3	AU OEL
		STEL	125 ppm 543 mg/m3	AU OEL
		TWA	20 ppm	ACGIH

Biological occupational exposure limits

Components	CAS-No.	Control parameters	Biological specimen	Sampling time	Permissible concentration	Basis
reaction mixture of ethylbenzene, m-xylene and p-xylene	1330-20-7	Methylhippuric acids	Urine	End of shift (As soon as possible after exposure ceases)	0.3 g/g creatinine	ACGIH BEI
ethylbenzene	100-41-4	Sum of mandelic acid and phenyl glyoxylic acid	Urine	End of shift (As soon as possible after exposure ceases)	150 mg/g creatinine	ACGIH BEI

Personal protective equipment

Respiratory protection : Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines.

Filter type : Organic vapour type

Hand protection

Remarks	:	The suitability for a specific workplace should be discussed with the producers of the protective gloves. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time.
Eye protection	:	Equipment should conform to EN 166 Eye wash bottle with pure water Tightly fitting safety goggles
Skin and body protection	:	Impervious clothing Choose body protection according to the amount and concentration of the dangerous substance at the work place.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	liquid
Colour	:	colourless
Odour	:	solvent-like
Odour Threshold	:	No data available
pH	:	Not applicable
Melting point/freezing point	:	-47.9 - 13.3 °C (calculation method (principal components, lowest value))
Boiling point/boiling range	:	138 - 141.4 °C(calculation method (principal components, lowest value))
Flash point	:	27 °C Method: ISO 3679, closed cup
Evaporation rate	:	No data available
Flammability (solid, gas)	:	Static-accumulating flammable liquid., Combustible Solids
Upper explosion limit / Upper flammability limit	:	6.6 %(V)
Lower explosion limit / Lower flammability limit	:	1.1 %(V)
Vapour pressure	:	8.21 hPa (20 °C)
Relative vapour density	:	No data available
Relative density	:	No data available
Density	:	0.874 g/cm3

Method: ISO 2811

Solubility(ies)
Water solubility : immiscible, partly soluble

Solubility in other solvents :
No data available

Partition coefficient: n-octanol/water : log Pow: 2.77 - 3.15

Auto-ignition temperature : 465 - 525 °C

Decomposition temperature : No decomposition if used as directed.
Hazardous decomposition products formed under fire conditions.

Viscosity
Viscosity, kinematic : > 20.5 mm2/s (40 °C)

Explosive properties : Not applicable

Oxidizing properties : Sustains combustion

SECTION 10. STABILITY AND REACTIVITY

Reactivity : No decomposition if stored and applied as directed.

Chemical stability : No decomposition if stored and applied as directed.

Possibility of hazardous reactions : No decomposition if stored and applied as directed.
Vapours may form explosive mixture with air.

Conditions to avoid : Heat, flames and sparks.

Incompatible materials : Incompatible with strong acids and bases.

Hazardous decomposition products : No hazardous decomposition products are known.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Product:

Acute inhalation toxicity : Acute toxicity estimate: 12.04 mg/l
Exposure time: 4 h
Test atmosphere: vapour
Method: Calculation method

Acute dermal toxicity : Acute toxicity estimate: 1,265 mg/kg
Method: Calculation method

Components:

reaction mixture of ethylbenzene, m-xylene and p-xylene:

Acute oral toxicity : LD50 Oral (Rat): >= 8,700 mg/kg

Acute inhalation toxicity : LC50 (Rat): 27.14 mg/l
Test atmosphere: vapour

Acute dermal toxicity : Assessment: The component/mixture is moderately toxic after single contact with skin.

ethylbenzene:

Acute inhalation toxicity : Test atmosphere: dust/mist
Assessment: The component/mixture is moderately toxic after short term inhalation.

Skin corrosion/irritation

Components:

reaction mixture of ethylbenzene, m-xylene and p-xylene:

Result : irritating

Serious eye damage/eye irritation

Product:

Remarks : Vapours may cause irritation to the eyes, respiratory system and the skin.

Components:

reaction mixture of ethylbenzene, m-xylene and p-xylene:

Result : Eye irritation

Chronic toxicity

STOT - single exposure

Components:

reaction mixture of ethylbenzene, m-xylene and p-xylene:

Assessment : May cause respiratory irritation.

STOT - repeated exposure

Components:

reaction mixture of ethylbenzene, m-xylene and p-xylene:

Assessment : May cause damage to organs through prolonged or repeated exposure.

ethylbenzene:

Assessment : May cause damage to organs through prolonged or repeated exposure.

Aspiration toxicity

Components:

reaction mixture of ethylbenzene, m-xylene and p-xylene:
May be fatal if swallowed and enters airways.

ethylbenzene:
May be fatal if swallowed and enters airways.

Further information

Product:

Remarks	:	Solvents may degrease the skin.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

reaction mixture of ethylbenzene, m-xylene and p-xylene:

Toxicity to fish	:	LC50 (Fish): >= 1 - 10 mg/l
Toxicity to daphnia and other aquatic invertebrates	:	LC50 (Daphnia (water flea)): >= 1 - 10 mg/l
Toxicity to microorganisms	:	EC50 (Bacteria): >= 1 - 100 mg/l

Ecotoxicology Assessment

Chronic aquatic toxicity	:	Harmful to aquatic life with long lasting effects.

ethylbenzene:

Ecotoxicology Assessment

Chronic aquatic toxicity	:	Harmful to aquatic life with long lasting effects.

Persistence and degradability

Components:

reaction mixture of ethylbenzene, m-xylene and p-xylene:

Biodegradability	:	Remarks: Readily biodegradable.
Photodegradation	:	Remarks: Decomposes rapidly in contact with light.

ethylbenzene:

Biodegradability	:	Result: Biodegradable

Bioaccumulative potential

Components:

reaction mixture of ethylbenzene, m-xylene and p-xylene:

Bioaccumulation	:	Bioconcentration factor (BCF): 25.9 Remarks: Bioaccumulation is unlikely.
Partition coefficient: n-octanol/water	:	log Pow: 2.77 - 3.15

ethylbenzene:

Partition coefficient: n-octanol/water	:	log Pow: 3.118

Mobility in soil

Components:

reaction mixture of ethylbenzene, m-xylene and p-xylene:

Distribution among environmental compartments	:	Koc: 537, log Koc: 2.73 Remarks: Moderately mobile in soils The product evaporates from soil.
Stability in soil	:	Dissipation time: 23 d Percentage dissipation: 50 % (DT50)

Other adverse effects

Product:

Additional ecological information	:	An environmental hazard cannot be excluded in the event of unprofessional handling or disposal. Harmful to aquatic life with long lasting effects.

Endocrine disrupting properties

No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues	:	The product should not be allowed to enter drains, water courses or the soil. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company.
Contaminated packaging	:	Empty remaining contents. Dispose of as unused product. Do not re-use empty containers. Do not burn, or use a cutting torch on, the empty drum.

SECTION 14. TRANSPORT INFORMATION

International Regulations

UNRTDG

UN number	:	UN 1263
Proper shipping name	:	PAINT RELATED MATERIAL
Class	:	3
Packing group	:	III
Labels	:	3
Environmentally hazardous	:	no

IATA-DGR

UN/ID No.	:	UN 1263
Proper shipping name	:	Paint related material
Class	:	3
Packing group	:	III
Labels	:	Flammable Liquids
Packing instruction (cargo aircraft)	:	366
Packing instruction (passenger aircraft)	:	355

IMDG-Code

UN number	:	UN 1263
Proper shipping name	:	PAINT RELATED MATERIAL
Class	:	3
Packing group	:	III
Labels	:	3
EmS Code	:	F-E, S-E
Marine pollutant	:	no

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations

ADG

UN number	:	UN 1263
Proper shipping name	:	PAINT RELATED MATERIAL
Class	:	3
Packing group	:	III
Labels	:	3
Hazchem Code	:	•3Y
Environmentally hazardous	:	no

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

Therapeutic Goods (Poisons Standard) Instrument	:	Schedule 6
Prohibition/Licensing Requirements	:	There is no applicable prohibition,

		authorisation and restricted use requirements, including for carcinogens referred to in Schedule 10 of the model WHS Act and Regulations.
National Code of Practice for Chemicals of Security Concern	:	Not listed

SECTION 16: ANY OTHER RELEVANT INFORMATION

Revision Date	:	06.03.2026
Date format	:	dd.mm.yyyy

Full text of other abbreviations

ACGIH	:	USA. ACGIH Threshold Limit Values (TLV)
ACGIH BEI	:	ACGIH - Biological Exposure Indices (BEI)
AU OEL	:	Australia. Workplace Exposure Standards for Airborne Contaminants.
ACGIH / TWA	:	8-hour, time-weighted average
AU OEL / TWA	:	Exposure standard - time weighted average
AU OEL / STEL	:	Exposure standard - short term exposure limit

AIIC - Australian Inventory of Industrial Chemicals; ANTT - National Agency for Transport by Land of Brazil; ASTM - American Society for the Testing of Materials; bw - Body weight; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonised System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organisation; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardisation; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MERCOSUR - The Agreement for the Facilitation of the Transport of Dangerous Goods; n.o.s. - Not Otherwise Specified; Nch - Chilean Norm; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NOM - Official Mexican Norm; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organisation for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TDG - Transportation of Dangerous Goods; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative; WHMIS - Workplace Hazardous Materials Information System

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.