

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by
UK REACH Regulations SI 2019/758



MOBIHEL 2K HARDENER 700

Version	Revision Date:	SDS Number:	Date of last issue: 06.05.2024
4.0	22.04.2026	MAT000418256 GB/EN	Date of first issue: 04.11.2021

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : MOBIHEL 2K HARDENER 700

Product code : 41825661

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Sub-
stance/Mixture : PC9a: Coatings and paints, thinners, paint removers

Recommended restrictions
on use : Reserved for industrial and professional use.

1.3 Details of the supplier of the safety data sheet

Company : KANSAI HELIOS Slovenija d.o.o.
Količevo 65
1230 Domžale
Slovenia

Telephone Company : 386 (1) 722 4383

Telefax Company : 386 (1) 722 4310

Responsible/issuing person : 386 (1) 722 4383
productsafety@kansai-helios.si

1.4 Emergency telephone number

Call 999 (or 112) for emergency medical attention

professionals only: National Poison Information Service (NPIS) 24h national number 0844 892
0111

consumer: National Health Service (NHS) 24h national number, England & Scotland 111

Access code: 13586 +44 20 3514 7487

Access code: 13586 +44 800 680 0425

Access code: 13586 +44 808 189 0979

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



MOBIHEL 2K HARDENER 700

Version 4.0	Revision Date: 22.04.2026	SDS Number: MAT000418256 GB/EN	Date of last issue: 06.05.2024 Date of first issue: 04.11.2021
----------------	------------------------------	--------------------------------------	---

SECTION 2: Hazards identification




2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008) as amended by GB-CLP Regulation, UK SI 2019/720, and UK SI 2020/1567)

Flammable liquids, Category 3	H226: Flammable liquid and vapour.
Acute toxicity, Category 4	H332: Harmful if inhaled.
Acute toxicity, Category 4	H312: Harmful in contact with skin.
Skin irritation, Category 2	H315: Causes skin irritation.
Eye irritation, Category 2	H319: Causes serious eye irritation.
Skin sensitisation, Category 1	H317: May cause an allergic skin reaction.
Specific target organ toxicity - single exposure, Category 3, Respiratory system	H335: May cause respiratory irritation.
Specific target organ toxicity - repeated exposure, Category 2	H373: May cause damage to organs through prolonged or repeated exposure.
Long-term (chronic) aquatic hazard, Category 3	H412: Harmful to aquatic life with long lasting effects.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008) as amended by GB-CLP Regulation, UK SI 2019/720, and UK SI 2020/1567)

Hazard pictograms	:	  
Signal word	:	Warning
Hazard statements	:	H226 Flammable liquid and vapour. H312 + H332 Harmful in contact with skin or if inhaled. H315 Causes skin irritation. H317 May cause an allergic skin reaction. H319 Causes serious eye irritation. H335 May cause respiratory irritation. H373 May cause damage to organs through prolonged or repeated exposure.

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



MOBIHEL 2K HARDENER 700

Version
4.0

Revision Date:
22.04.2026

SDS Number:
MAT000418256
GB/EN

Date of last issue: 06.05.2024
Date of first issue: 04.11.2021

Precautionary statements :	H412	Harmful to aquatic life with long lasting effects.
	Prevention:	
	P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
	P260	Do not breathe mist or vapours.
	P264	Wash skin thoroughly after handling.
	P273	Avoid release to the environment.
	P280	Wear protective gloves/ protective clothing/ eye protection/ face protection/ hearing protection.
	Response:	
	P370 + P378	In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

Hazardous components which must be listed on the label:

reaction mixture of ethylbenzene, m-xylene and p-xylene

Hexamethylene-di-isocyanate, polymer

Solvent naphtha (petroleum), light arom.; Low boiling point naphtha -unspecified

Additional Labelling

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Chemical name	CAS-No. EC-No. Index-No. Registration number	Classification	Concentration (% w/w)
reaction mixture of ethylbenzene, m-xylene and p-xylene	- 905-562-9 01-2119555267-33, 01-2119488216-32	Flam. Liq. 3; H226 Acute Tox. 4; H332 Acute Tox. 4; H312 Skin Irrit. 2; H315 Eye Irrit. 2; H319 STOT SE 3; H335 (Respiratory system) STOT RE 2; H373	>= 50 - < 70

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by
UK REACH Regulations SI 2019/758



MOBIHEL 2K HARDENER 700

Version
4.0

Revision Date:
22.04.2026

SDS Number:
MAT000418256
GB/EN

Date of last issue: 06.05.2024
Date of first issue: 04.11.2021

		Asp. Tox. 1; H304 Aquatic Chronic 3; H412	
Hexamethylene diisocyanate, oligomers	28182-81-2 500-060-2 01-2119485796-17	Acute Tox. 4; H332 Skin Sens. 1; H317 STOT SE 3; H335 (Respiratory system)	$\geq 30 - < 50$
n-butyl acetate	123-86-4 204-658-1 607-025-00-1 01-2119485493-29	Flam. Liq. 3; H226 STOT SE 3; H336 (Central nervous system)	$\geq 1 - < 10$
solvent naphtha (petroleum), light aromatic	64742-95-6 265-199-0 649-356-00-4 01-2119455851-35	Flam. Liq. 3; H226 STOT SE 3; H336 (Central nervous system) STOT SE 3; H335 (Respiratory system) Asp. Tox. 1; H304 Aquatic Chronic 2; H411	$\geq 1 - < 2,5$

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

- General advice : Move out of dangerous area.
Show this safety data sheet to the doctor in attendance.
Do not leave the victim unattended.
- If inhaled : If unconscious, place in recovery position and seek medical advice.
If symptoms persist, call a physician.
- In case of skin contact : If on skin, rinse well with water.
If on clothes, remove clothes.
- In case of eye contact : Flush eyes with water as a precaution.
Remove contact lenses.
Protect unharmed eye.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by
UK REACH Regulations SI 2019/758



MOBIHEL 2K HARDENER 700

Version	Revision Date:	SDS Number:	Date of last issue: 06.05.2024
4.0	22.04.2026	MAT000418256 GB/EN	Date of first issue: 04.11.2021

If swallowed : Keep respiratory tract clear.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.
Take victim immediately to hospital.

4.2 Most important symptoms and effects, both acute and delayed

Risks : Harmful in contact with skin or if inhaled.
Causes skin irritation.
May cause an allergic skin reaction.
Causes serious eye irritation.
May cause respiratory irritation.
May cause damage to organs through prolonged or repeated exposure.

Harmful in contact with skin or if inhaled.
Causes skin irritation.
May cause an allergic skin reaction.
Causes serious eye irritation.
May cause respiratory irritation.
May cause damage to organs through prolonged or repeated exposure.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Alcohol-resistant foam
Carbon dioxide (CO₂)
Dry chemical

Unsuitable extinguishing media : High volume water jet

5.2 Special hazards arising from the substance or mixture

Specific hazards during fire-fighting : Do not allow run-off from fire fighting to enter drains or water courses.

Hazardous combustion products : No hazardous combustion products are known

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by
UK REACH Regulations SI 2019/758



MOBIHEL 2K HARDENER 700

Version	Revision Date:	SDS Number:	Date of last issue: 06.05.2024
4.0	22.04.2026	MAT000418256 GB/EN	Date of first issue: 04.11.2021

5.3 Advice for firefighters

Special protective equipment : In the event of fire, wear self-contained breathing apparatus for firefighters

Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
For safety reasons in case of fire, cans should be stored separately in closed containments.
Use a water spray to cool fully closed containers.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.
Remove all sources of ignition.
Evacuate personnel to safe areas.
Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas.

6.2 Environmental precautions

Environmental precautions : Prevent product from entering drains.
Prevent further leakage or spillage if safe to do so.
If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

6.4 Reference to other sections

See sections: 7, 8, 11, 12 and 13.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : Avoid formation of aerosol.
Do not breathe vapours/dust.

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



MOBIHEL 2K HARDENER 700

Version	Revision Date:	SDS Number:	Date of last issue: 06.05.2024
4.0	22.04.2026	MAT000418256 GB/EN	Date of first issue: 04.11.2021

Avoid exposure - obtain special instructions before use.
Avoid contact with skin and eyes.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
Take precautionary measures against static discharges.
Provide sufficient air exchange and/or exhaust in work rooms.
Open drum carefully as content may be under pressure.
Dispose of rinse water in accordance with local and national regulations.
Persons susceptible to skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.

- Advice on protection against fire and explosion : Do not spray on a naked flame or any incandescent material. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapours). Keep away from open flames, hot surfaces and sources of ignition.
- Hygiene measures : When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

- Requirements for storage areas and containers : No smoking. Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Electrical installations / working materials must comply with the technological safety standards.
- Further information on storage conditions : Protect from moisture.
- Further information on storage stability : No decomposition if stored and applied as directed.

7.3 Specific end use(s)

- Specific use(s) : For further information, refer to the product technical data sheet.
- Consult the technical guidelines for the use of this substance/mixture.

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by
UK REACH Regulations SI 2019/758



MOBIHEL 2K HARDENER 700

Version
4.0

Revision Date:
22.04.2026

SDS Number:
MAT000418256
GB/EN

Date of last issue: 06.05.2024
Date of first issue: 04.11.2021

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters	Basis
reaction mixture of ethylbenzene, m-xylene and p-xylene	1330-20-7	TWA	50 ppm 220 mg/m ³	GB EH40
	Further information: Can be absorbed through the skin. The assigned substances are those for which there are concerns that dermal absorption will lead to systemic toxicity.			
		STEL	100 ppm 441 mg/m ³	GB EH40
	Further information: Can be absorbed through the skin. The assigned substances are those for which there are concerns that dermal absorption will lead to systemic toxicity.			
		TWA	50 ppm 221 mg/m ³	2000/39/EC
	Further information: Identifies the possibility of significant uptake through the skin, Indicative			
		STEL	100 ppm 442 mg/m ³	2000/39/EC
	Further information: Identifies the possibility of significant uptake through the skin, Indicative			
Hexamethylene-diisocyanate, polymer	28182-81-2	TWA	0,02 mg/m ³ (NCO)	GB EH40
	Further information: Capable of causing occupational asthma.			
		STEL	0,07 mg/m ³ (NCO)	GB EH40
	Further information: Capable of causing occupational asthma.			
		TWA	0,01 mg/m ³ (NCO)	98/24/EC I
	Further information: Skin, Dermal and respiratory sensitisation, Binding			
		STEL	0,02 mg/m ³ (NCO)	98/24/EC I
	Further information: Skin, Dermal and respiratory sensitisation, Binding			
n-butyl acetate	123-86-4	TWA	150 ppm 724 mg/m ³	GB EH40
		STEL	200 ppm 966 mg/m ³	GB EH40
		STEL	150 ppm 723 mg/m ³	2019/1831/E U

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by
UK REACH Regulations SI 2019/758



MOBIHEL 2K HARDENER 700

Version
4.0

Revision Date:
22.04.2026

SDS Number:
MAT000418256
GB/EN

Date of last issue: 06.05.2024
Date of first issue: 04.11.2021

Further information: Indicative				
		TWA	50 ppm 241 mg/m ³	2019/1831/E U
Further information: Indicative				

Biological occupational exposure limits

Substance name	CAS-No.	Control parameters	Sampling time	Basis
reaction mixture of ethylbenzene, m-xylene and p-xylene	1330-20-7	methyl hippuric acid: 650 Millimoles per mole creatinine (Urine)	After shift	GB EH40 BAT
Hexamethylene-diisocyanate, polymer	28182-81-2	isocyanate-derived diamine (Isocyanates): 1 µmol/mol creatinine (Urine)	At the end of the period of exposure	GB EH40 BAT

Derived No Effect Level (DNEL)

Substance name	End Use	Exposure routes	Potential health effects	Value
reaction mixture of ethylbenzene, m-xylene and p-xylene	Workers	Inhalation	Long-term systemic effects	77 mg/m ³
	Consumers	Inhalation	Long-term local effects	65,3 mg/m ³
	Workers	Inhalation	Acute systemic effects	442 mg/m ³
	Workers	Inhalation	Acute local effects	289 mg/m ³
	Consumers	Inhalation	Acute systemic effects	260 mg/m ³
	Workers	Inhalation	Long-term local effects	221 mg/m ³
	Consumers	Inhalation	Long-term systemic effects	14,8 mg/m ³
	Consumers	Inhalation	Acute local effects	260 mg/m ³
	Consumers	Dermal	Long-term systemic effects	108 mg/kg bw/day
	Consumers	Oral	Long-term systemic effects	16 mg/kg bw/day
Hexamethylene-diisocyanate, polymer	Workers	Dermal	Long-term systemic effects	180 mg/kg bw/day
	Workers	Inhalation	Long-term local effects	0,5 mg/m ³
	Workers	Inhalation	Long-term systemic effects	1 mg/m ³
n-butyl acetate	Workers	Inhalation	Acute systemic ef-	600 mg/m ³

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by
UK REACH Regulations SI 2019/758



MOBIHEL 2K HARDENER 700

Version
4.0

Revision Date:
22.04.2026

SDS Number:
MAT000418256
GB/EN

Date of last issue: 06.05.2024
Date of first issue: 04.11.2021

			fects	
	Workers	Inhalation	Acute local effects	600 mg/m ³
	Workers	Inhalation	Long-term systemic effects	48 mg/m ³
	Workers	Inhalation	Long-term local effects	300 mg/m ³
	Consumers	Inhalation	Acute systemic effects	300 mg/m ³
	Consumers	Inhalation	Acute local effects	300 mg/m ³
	Consumers	Inhalation	Long-term systemic effects	12 mg/m ³
	Consumers	Inhalation	Long-term local effects	35,7 mg/m ³
	Consumers	Dermal	Long-term systemic effects	3,4 mg/kg bw/day
	Consumers	Dermal	Acute systemic effects	6 mg/kg bw/day
	Consumers	Oral	Long-term systemic effects	2 mg/kg bw/day
	Consumers	Oral	Acute systemic effects	2 mg/kg bw/day
	Workers	Dermal	Long-term systemic effects	7 mg/kg bw/day
	Workers	Dermal	Acute systemic effects	11 mg/kg bw/day
Solvent naphtha (petroleum), light arom.; Low boiling point naphtha -unspecified	Workers	Inhalation	Long-term systemic effects	150 mg/m ³
	Consumers	Inhalation	Long-term systemic effects	32 mg/m ³
	Consumers	Dermal	Long-term systemic effects	11 mg/kg bw/day
	Workers	Dermal	Long-term systemic effects	25 mg/kg bw/day
	Consumers	Oral	Long-term systemic effects	11 mg/kg bw/day

Predicted No Effect Concentration (PNEC)

Substance name	Environmental Compartment	Value
reaction mixture of ethylbenzene, m-xylene and p-xylene	Soil	2,31 mg/kg dry weight (d.w.)
	Marine water	0,327 mg/l
	Fresh water	0,327 mg/l
	Marine sediment	12,46 mg/kg dry weight (d.w.)
	Fresh water sediment	12,46 mg/kg dry

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



MOBIHEL 2K HARDENER 700

Version
4.0

Revision Date:
22.04.2026

SDS Number:
MAT000418256
GB/EN

Date of last issue: 06.05.2024
Date of first issue: 04.11.2021

		weight (d.w.)
	Sewage treatment plant	6,58 mg/l
	Intermittent use/release	0,327 mg/l
Hexamethylene-di-isocyanate, polymer	Soil	505 mg/kg dry weight (d.w.)
	Marine water	0,01 mg/l
	Fresh water	0,1 mg/l
	Marine sediment	253 mg/kg dry weight (d.w.)
	Fresh water sediment	2530 mg/kg dry weight (d.w.)
	Sewage treatment plant	100 mg/l
	Intermittent use/release	1 mg/l
n-butyl acetate	Soil	0,0903 mg/kg dry weight (d.w.)
	Marine water	0,018 mg/l
	Fresh water	0,18 mg/l
	Marine sediment	0,0981 mg/kg dry weight (d.w.)
	Fresh water sediment	0,981 mg/kg dry weight (d.w.)
	Sewage treatment plant	35,6 mg/l
	Intermittent use/release	0,36 mg/l

8.2 Exposure controls

Individual protection measures, such as personal protective equipment (PPE)

- Eye/face protection : Equipment should conform to EN 166
Eye wash bottle with pure water
Tightly fitting safety goggles
- Hand protection
Gloves : Viton® (> 0,6 mm; < 240 min); ISO EN374 |
PE laminate (> 0,1 mm; < 240 min); ISO EN374 |
- Remarks : The suitability for a specific workplace should be discussed with the producers of the protective gloves.
Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time.
- Skin and body protection : Impervious clothing
Choose body protection according to the amount and concentration of the dangerous substance at the work place.
- Respiratory protection : Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by
UK REACH Regulations SI 2019/758



MOBIHEL 2K HARDENER 700

Version	Revision Date:	SDS Number:	Date of last issue: 06.05.2024
4.0	22.04.2026	MAT000418256 GB/EN	Date of first issue: 04.11.2021

exposures are within recommended exposure guidelines.
Equipment should conform to EN 14387

Filter type : Organic vapour type (A)

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance	: liquid
Colour	: colourless
Odour	: solvent-like
Odour Threshold	: No data available
pH	: Not applicable
Melting point/freezing point	: ca. -70 - -28 °C (calculation method (principal components, lowest value))
Boiling point/boiling range	: 138 - 141,4 °C (calculation method (principal components, lowest value))
Flash point	: 26 °C
Flammability	: Static-accumulating flammable liquid., Combustible Solids
Upper explosion limit / Upper flammability limit	: 6,6 %(V) (calculation method (principal components, highest value))
Lower explosion limit / Lower flammability limit	: 1,1 %(V) (calculation method (principal components, highest value))
Vapour pressure	: 8,21 hPa (calculation method (principal components, highest value)) (20 °C)
Relative vapour density	: No data available
Relative density	: 0,92 (calculation method (principal components, highest val- ue))

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



MOBIHEL 2K HARDENER 700

Version	Revision Date:	SDS Number:	Date of last issue: 06.05.2024
4.0	22.04.2026	MAT000418256 GB/EN	Date of first issue: 04.11.2021

Density : 0,963 g/cm³

Solubility(ies)
Water solubility : partly miscible

Solubility in other solvents : Description: miscible with most organic solvents

Partition coefficient: n-octanol/water : log Pow: 2,77 - 3,15 (calculation method (principal components, highest value))

Ignition temperature : 460 °C (calculation method (principal components, highest value))

Decomposition temperature : No decomposition if stored and applied as directed. Hazardous decomposition products formed under fire conditions.

Viscosity
Viscosity, kinematic : > 20,5 mm²/s (40 °C)

Explosive properties : Not applicable

Oxidizing properties : Sustains combustion

9.2 Other information

No data available

VOC : (Directive 2010/75/EU of 24 November 2010 on industrial and livestock rearing emissions (integrated pollution prevention and control))
60,35 %

SECTION 10: Stability and reactivity

10.1 Reactivity

No decomposition if stored and applied as directed.

10.2 Chemical stability

No decomposition if stored and applied as directed.

10.3 Possibility of hazardous reactions

Hazardous reactions : No decomposition if stored and applied as directed.

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



MOBIHEL 2K HARDENER 700

Version	Revision Date:	SDS Number:	Date of last issue: 06.05.2024
4.0	22.04.2026	MAT000418256 GB/EN	Date of first issue: 04.11.2021

Vapours may form explosive mixture with air.

10.4 Conditions to avoid

Conditions to avoid : Heat, flames and sparks.

10.5 Incompatible materials

Materials to avoid : Incompatible with strong acids and bases.

10.6 Hazardous decomposition products

No hazardous decomposition products are known.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Harmful in contact with skin or if inhaled.
Harmful in contact with skin or if inhaled.

Product:

Acute inhalation toxicity : Acute toxicity estimate: 11,57 mg/l
Exposure time: 4 h
Test atmosphere: vapour
Method: Calculation method

Acute dermal toxicity : Acute toxicity estimate: 1.978 mg/kg
Method: Calculation method

Components:

reaction mixture of ethylbenzene, m-xylene and p-xylene:

Acute oral toxicity : LD50 Oral (Rat): \geq 8.700 mg/kg

Acute inhalation toxicity : LC50 (Rat): 27,14 mg/l
Test atmosphere: vapour

Acute dermal toxicity : Assessment: The component/mixture is moderately toxic after single contact with skin.

Hexamethylene-di-isocyanate, polymer:

Acute inhalation toxicity : Assessment: The component/mixture is moderately toxic after short term inhalation.

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by
UK REACH Regulations SI 2019/758



MOBIHEL 2K HARDENER 700

Version	Revision Date:	SDS Number:	Date of last issue: 06.05.2024
4.0	22.04.2026	MAT000418256 GB/EN	Date of first issue: 04.11.2021

n-butyl acetate:

Acute oral toxicity : LD50 Oral (Rat): ≥ 10.760 mg/kg
Acute dermal toxicity : LD50 (Rabbit): ≥ 5.000 mg/kg

Solvent naphtha (petroleum), light arom.; Low boiling point naphtha -unspecified:

Acute oral toxicity : LD50 Oral (Rat): > 2.000 mg/kg
Acute inhalation toxicity : LC50 (Rat): > 5 mg/l
Test atmosphere: vapour
Acute dermal toxicity : LD50 (Rabbit): > 2.000 mg/kg

Skin corrosion/irritation

Causes skin irritation.
Causes skin irritation.

Product:

Remarks : May cause skin irritation and/or dermatitis.

Components:

reaction mixture of ethylbenzene, m-xylene and p-xylene:

Result : irritating

Serious eye damage/eye irritation

Causes serious eye irritation.
Causes serious eye irritation.

Product:

Remarks : Vapours may cause irritation to the eyes, respiratory system and the skin.

Components:

reaction mixture of ethylbenzene, m-xylene and p-xylene:

Result : Eye irritation

Respiratory or skin sensitisation

Skin sensitisation

May cause an allergic skin reaction.

Skin sensitisation

May cause an allergic skin reaction.

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by
UK REACH Regulations SI 2019/758



MOBIHEL 2K HARDENER 700

Version	Revision Date:	SDS Number:	Date of last issue: 06.05.2024
4.0	22.04.2026	MAT000418256 GB/EN	Date of first issue: 04.11.2021

Respiratory sensitisation

Not classified based on available information.

Respiratory sensitisation

Not classified due to lack of data.

Product:

Remarks : Causes sensitisation.

Components:

Hexamethylene-di-isocyanate, polymer:

Result : Probability or evidence of skin sensitisation in humans

Germ cell mutagenicity

Not classified based on available information.

Not classified due to lack of data.

Components:

Solvent naphtha (petroleum), light arom.; Low boiling point naphtha -unspecified:

Germ cell mutagenicity- Assessment : Classified based on benzene content < 0.1% (Regulation (EC) 1272/2008, Annex VI, Part 3, Note P)

Carcinogenicity

Not classified based on available information.

Not classified due to lack of data.

Components:

Solvent naphtha (petroleum), light arom.; Low boiling point naphtha -unspecified:

Carcinogenicity - Assessment : Classified based on benzene content < 0.1% (Regulation (EC) 1272/2008, Annex VI, Part 3, Note P)

Reproductive toxicity

Not classified based on available information.

Not classified due to lack of data.

STOT - single exposure

May cause respiratory irritation.

May cause respiratory irritation.

Components:

reaction mixture of ethylbenzene, m-xylene and p-xylene:

Assessment : May cause respiratory irritation.

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



MOBIHEL 2K HARDENER 700

Version
4.0

Revision Date:
22.04.2026

SDS Number:
MAT000418256
GB/EN

Date of last issue: 06.05.2024
Date of first issue: 04.11.2021

Hexamethylene-di-isocyanate, polymer:

Assessment : May cause respiratory irritation.

n-butyl acetate:

Assessment : May cause drowsiness or dizziness.

Solvent naphtha (petroleum), light arom.; Low boiling point naphtha -unspecified:

Assessment : May cause drowsiness or dizziness.

Assessment : May cause respiratory irritation.

STOT - repeated exposure

May cause damage to organs through prolonged or repeated exposure.
May cause damage to organs through prolonged or repeated exposure.

Components:

reaction mixture of ethylbenzene, m-xylene and p-xylene:

Assessment : May cause damage to organs through prolonged or repeated exposure.

Aspiration hazard

Not classified based on available information.
Not classified due to lack of data.

Components:

reaction mixture of ethylbenzene, m-xylene and p-xylene:

May be fatal if swallowed and enters airways.

Solvent naphtha (petroleum), light arom.; Low boiling point naphtha -unspecified:

May be fatal if swallowed and enters airways.

Endocrine disrupting properties

Product:

Assessment : This substance/mixture does not contain components considered to have endocrine disrupting properties for human health according to UK REACH Article 57(f), at levels of 0.1% or higher.

Further information

Product:

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by
UK REACH Regulations SI 2019/758



MOBIHEL 2K HARDENER 700

Version 4.0	Revision Date: 22.04.2026	SDS Number: MAT000418256 GB/EN	Date of last issue: 06.05.2024 Date of first issue: 04.11.2021
----------------	------------------------------	--------------------------------------	---

Remarks : Solvents may degrease the skin.

SECTION 12: Ecological information

12.1 Toxicity

Components:

reaction mixture of ethylbenzene, m-xylene and p-xylene:

Toxicity to fish : LC50 (Fish): $\geq 1 - 10$ mg/l

Toxicity to daphnia and other aquatic invertebrates : LC50 (Daphnia (water flea)): $\geq 1 - 10$ mg/l

Toxicity to algae/aquatic plants : ErC50 (Desmodesmus subspicatus (green algae)): 91,2 mg/l
Exposure time: 72 h

Toxicity to microorganisms : EC50 (Bacteria): $\geq 1 - 100$ mg/l

Ecotoxicology Assessment

Chronic aquatic toxicity : Harmful to aquatic life with long lasting effects.

n-butyl acetate:

Toxicity to algae/aquatic plants : NOEC (Desmodesmus subspicatus (green algae)): > 200 mg/l

EC50 (Desmodesmus subspicatus (green algae)): $\geq 647,7$ mg/l
Exposure time: 72 h

Toxicity to microorganisms : IC50 (Tetrahymena pyriformis): 356 mg/l
Exposure time: 40 h

Solvent naphtha (petroleum), light arom.; Low boiling point naphtha -unspecified:

Toxicity to fish : LC50 (Fish): $> 1 - 10$ mg/l

Toxicity to daphnia and other aquatic invertebrates : LC50 (Daphnia (water flea)): $> 1 - 10$ mg/l

Toxicity to microorganisms : EC50 (Bacteria): $> 1 - 10$ mg/l

Ecotoxicology Assessment

Chronic aquatic toxicity : Toxic to aquatic life with long lasting effects.

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by
UK REACH Regulations SI 2019/758



MOBIHEL 2K HARDENER 700

Version	Revision Date:	SDS Number:	Date of last issue: 06.05.2024
4.0	22.04.2026	MAT000418256 GB/EN	Date of first issue: 04.11.2021

12.2 Persistence and degradability

Components:

reaction mixture of ethylbenzene, m-xylene and p-xylene:

Biodegradability : Remarks: Readily biodegradable.
Photodegradation : Remarks: Decomposes rapidly in contact with light.

n-butyl acetate:

Biodegradability : Result: Biodegradable
Biodegradation: 83 %
Exposure time: 28 d
Method: OECD Test Guideline 301D
Stability in water : Degradation half life: 78 d
pH: 8
Remarks: Hydrolyses slowly.
Photodegradation : Remarks: Decomposes rapidly in contact with light.

12.3 Bioaccumulative potential

Components:

reaction mixture of ethylbenzene, m-xylene and p-xylene:

Bioaccumulation : Bioconcentration factor (BCF): 25,9
Remarks: Bioaccumulation is unlikely.

Partition coefficient: n-
octanol/water : log Pow: 2,77 - 3,15

n-butyl acetate:

Bioaccumulation : Bioconcentration factor (BCF): 15
Remarks: Bioaccumulation is unlikely.

Partition coefficient: n-
octanol/water : log Pow: 1,81

12.4 Mobility in soil

Components:

reaction mixture of ethylbenzene, m-xylene and p-xylene:

Distribution among environ-
mental compartments : Koc: 537, log Koc: 2,73
Remarks: Moderately mobile in soils

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



MOBIHEL 2K HARDENER 700

Version	Revision Date:	SDS Number:	Date of last issue: 06.05.2024
4.0	22.04.2026	MAT000418256 GB/EN	Date of first issue: 04.11.2021

The product evaporates from soil.

Stability in soil : Dissipation time: 23 d
Percentage dissipation: 50 % (DT50)

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

12.6 Other adverse effects

Product:

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Harmful to aquatic life with long lasting effects.

Endocrine disrupting properties

Product:

Assessment : This substance/mixture does not contain components considered to have endocrine disrupting properties for environment according to UK REACH Article 57(f) at levels of 0.1% or higher.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : The product should not be allowed to enter drains, water courses or the soil.
Do not contaminate ponds, waterways or ditches with chemical or used container.
Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers.
Do not burn, or use a cutting torch on, the empty drum.

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by
UK REACH Regulations SI 2019/758



MOBIHEL 2K HARDENER 700

Version	Revision Date:	SDS Number:	Date of last issue: 06.05.2024
4.0	22.04.2026	MAT000418256 GB/EN	Date of first issue: 04.11.2021

SECTION 14: Transport information

14.1 UN number

ADN	:	UN 1263
ADR	:	UN 1263
RID	:	UN 1263
IMDG	:	UN 1263
IATA	:	UN 1263

14.2 UN proper shipping name

ADN	:	PAINT
ADR	:	PAINT
RID	:	PAINT
IMDG	:	PAINT
IATA	:	Paint

14.3 Transport hazard class(es)

	Class	Subsidiary risks
ADN	: 3	
ADR	: 3	
RID	: 3	
IMDG	: 3	
IATA	: 3	

14.4 Packing group

ADN	
Packing group	: III
Classification Code	: F1
Hazard Identification Number	: 30
Labels	: 3
ADR	
Packing group	: III
Classification Code	: F1
Hazard Identification Number	: 30
Labels	: 3
Tunnel restriction code	: (D/E)
RID	
Packing group	: III

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



MOBIHEL 2K HARDENER 700

Version	Revision Date:	SDS Number:	Date of last issue: 06.05.2024
4.0	22.04.2026	MAT000418256	Date of first issue: 04.11.2021
		GB/EN	

Classification Code : F1
Hazard Identification Number : 30
Labels : 3

IMDG

Packing group : III
Labels : 3
EmS Code : F-E, S-E

IATA (Cargo)

Packing instruction (cargo aircraft) : 366
Packing instruction (LQ) : Y344
Packing group : III
Labels : Flammable Liquids

IATA (Passenger)

Packing instruction (passenger aircraft) : 355
Packing instruction (LQ) : Y344
Packing group : III
Labels : Flammable Liquids

14.5 Environmental hazards

ADN

Environmentally hazardous : no

ADR

Environmentally hazardous : no

RID

Environmentally hazardous : no

IMDG

Marine pollutant : no

14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

14.7 Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Relevant EU provisions transposed through retained EU law

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



MOBIHEL 2K HARDENER 700

Version	Revision Date:	SDS Number:	Date of last issue: 06.05.2024
4.0	22.04.2026	MAT000418256 GB/EN	Date of first issue: 04.11.2021

- UK REACH List of restrictions (Annex 17) : Conditions of restriction for the following entries should be considered:
Number on list 3

Number on list 40
This substance/mixture shall not be used in aerosol dispensers intended for supply to the general public for entertainment and decorative purposes.
- UK REACH Candidate list of substances of very high concern (SVHC) for Authorisation : Not applicable
- The Persistent Organic Pollutants Regulations (retained Regulation (EU) 2019/1021 as amended for Great Britain) : Not applicable
- Regulation (EU) No 2024/590 on substances that deplete the ozone layer : Not applicable
- UK REACH List of substances subject to authorisation (Annex XIV) : Not applicable
- GB Export and import of hazardous chemicals - Prior Informed Consent (PIC) Regulation : Not applicable
- Control of Major Accident Hazards Regulations 2015 (COMAH) P5c 34 FLAMMABLE LIQUIDS
Petroleum products: (a) gasolines and naphthas, (b) kerosenes (including jet fuels), (c) gas oils (including diesel fuels, home heating oils and gas oil blending streams),(d) heavy fuel oils (e) alternative fuels serving the same purposes and with similar properties as regards flammability and environmental hazards as the products referred to in points (a) to (d)
- Volatile organic compounds : Directive 2010/75/EU of 24 November 2010 on industrial and livestock rearing emissions (integrated pollution prevention and control)
Volatile organic compounds (VOC) content: 60,35 %

Other regulations:

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



MOBIHEL 2K HARDENER 700

Version	Revision Date:	SDS Number:	Date of last issue: 06.05.2024
4.0	22.04.2026	MAT000418256	Date of first issue: 04.11.2021
		GB/EN	

Take note of The Management of Health and Safety at Work Regulations 1999 (requirements relating to new and expectant mothers at work contained in Regulation 16 to 18) and of the Pregnant Workers Directive 92/85/EEC.

Take note of The Management of Health and Safety at Work Regulations 1999 (requirements relating to protection of young people at work contained in Regulation 19) and of Directive 94/33/EC on the protection of young people at work.

15.2 Chemical safety assessment

A Chemical Safety Assessment is not required for this substance.

SECTION 16: Other information

Full text of H-Statements

H226	: Flammable liquid and vapour.
H304	: May be fatal if swallowed and enters airways.
H312	: Harmful in contact with skin.
H315	: Causes skin irritation.
H317	: May cause an allergic skin reaction.
H319	: Causes serious eye irritation.
H332	: Harmful if inhaled.
H335	: May cause respiratory irritation.
H336	: May cause drowsiness or dizziness.
H373	: May cause damage to organs through prolonged or repeated exposure.
H411	: Toxic to aquatic life with long lasting effects.
H412	: Harmful to aquatic life with long lasting effects.

Full text of other abbreviations

Acute Tox.	: Acute toxicity
Aquatic Chronic	: Long-term (chronic) aquatic hazard
Asp. Tox.	: Aspiration hazard
Eye Irrit.	: Eye irritation
Flam. Liq.	: Flammable liquids
Skin Irrit.	: Skin irritation
Skin Sens.	: Skin sensitisation
STOT RE	: Specific target organ toxicity - repeated exposure
STOT SE	: Specific target organ toxicity - single exposure
2000/39/EC	: Europe. Commission Directive 2000/39/EC establishing a first list of indicative occupational exposure limit values
2019/1831/EU	: Europe. Commission Directive 2019/1831/EU establishing a fifth list of indicative occupational exposure limit values
98/24/EC I	: Europe. Chemical Agents Directive - Annex I: Binding occupational exposure limit values
GB EH40	: UK. EH40 WEL - Workplace Exposure Limits
GB EH40 BAT	: UK. Biological monitoring guidance values

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by
UK REACH Regulations SI 2019/758



MOBIHEL 2K HARDENER 700

Version	Revision Date:	SDS Number:	Date of last issue: 06.05.2024
4.0	22.04.2026	MAT000418256	Date of first issue: 04.11.2021
		GB/EN	

2000/39/EC / TWA	: Limit Value - eight hours
2000/39/EC / STEL	: Short term exposure limit
2019/1831/EU / TWA	: Limit Value - eight hours
2019/1831/EU / STEL	: Short term exposure limit
98/24/EC I / STEL	: Limit values Short-term
98/24/EC I / TWA	: Limit values 8 hours
GB EH40 / TWA	: Long-term exposure limit (8-hour TWA reference period)
GB EH40 / STEL	: Short-term exposure limit (15-minute reference period)

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - Agreement concerning the International Carriage of Dangerous Goods by Road; AIIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECHA - European Chemicals Agency; EC-Number - European Community number; ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonised System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organisation; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardisation; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organisation for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; SVHC - Substance of very high concern; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Further information

Classification of the mixture:

Flam. Liq. 3	H226
Acute Tox. 4	H332

Classification procedure:

Based on product data or assessment
Calculation method

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by
UK REACH Regulations SI 2019/758



MOBIHEL 2K HARDENER 700

Version 4.0	Revision Date: 22.04.2026	SDS Number: MAT000418256 GB/EN	Date of last issue: 06.05.2024 Date of first issue: 04.11.2021
----------------	------------------------------	--------------------------------------	---

Acute Tox. 4	H312	Calculation method
Skin Irrit. 2	H315	Calculation method
Eye Irrit. 2	H319	Calculation method
Skin Sens. 1	H317	Calculation method
STOT SE 3	H335	Calculation method
STOT RE 2	H373	Calculation method
Aquatic Chronic 3	H412	Calculation method

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.